

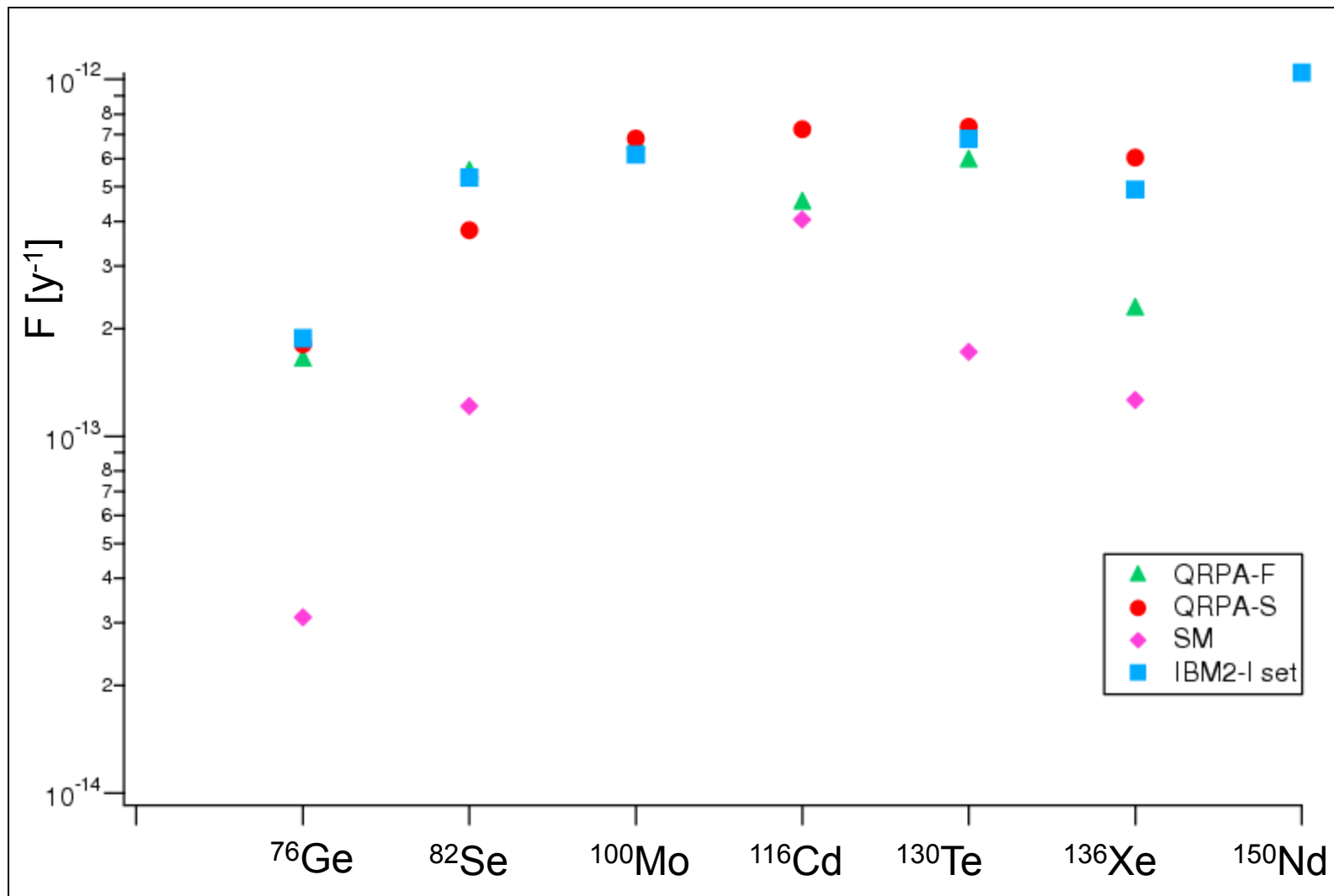
Progress and Plans of CUORE

Yury Kolomensky
UC Berkeley/LBNL



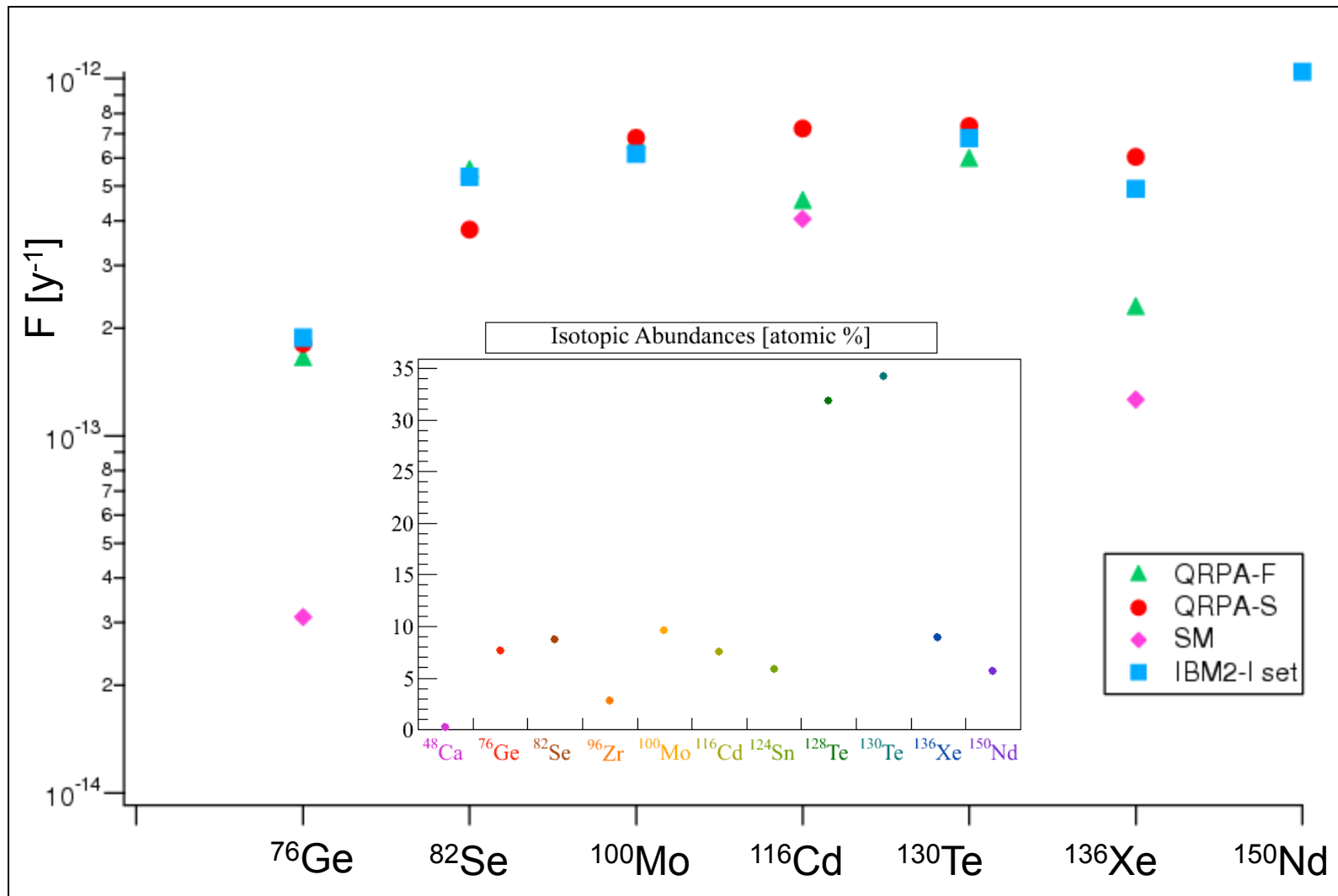
$0\nu\beta\beta$ Isotopes: Figure of Merit

$$F = G_F^2 \Phi(Q, Z) |M_{0\nu}|^2 m_e^2 \text{ [y}^{-1}\text{]} \quad (\text{Want as high as possible})$$



$0\nu\beta\beta$ Isotopes: Figure of Merit

$$F = G_F^2 \Phi(Q, Z) |M_{0\nu}|^2 m_e^2 \text{ [y}^{-1}\text{]} \quad (\text{Want as high as possible})$$



Experimental Sensitivity

Standard sensitivity for a counting analysis (nonzero background):

$$T_{1/2}^{0\nu}(n_\sigma) = \frac{4.17 \times 10^{26}}{n_\sigma} \left(\frac{a\varepsilon}{W} \right) \sqrt{\frac{Mt}{(1+\zeta)b\delta(E)}}$$

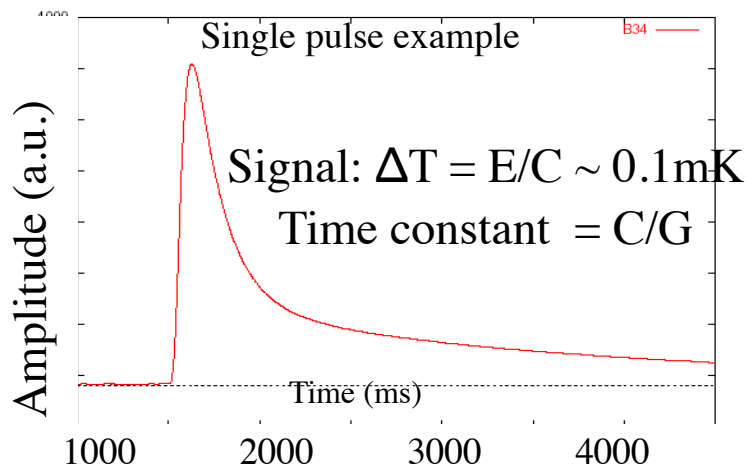
Efficiency
 Detector mass (kg)
 Exposure time (y)
 Isotopic abundance
 Desired sensitivity in σ
 Atomic weight
 SNR (assume 0)
 Background (c/kg/y/keV)
 ROI (keV)

Experimental challenge:

- ✓ Increase M as high as possible (200-1000 kg for current experiments): \$\$, R&D
- ✓ Increase a : \$\$
- ✓ Decrease b as much as possible (to $2\nu\beta\beta$ limit): radio purity, active rejection
- ✓ Decrease δ (highest resolution possible): technology choice

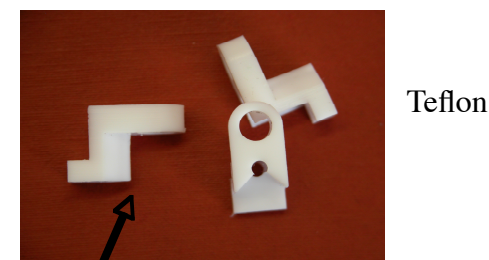
Cryogenic Bolometers

- Dielectric diamagnetic materials
- Low temperatures ($\sim 10\text{mK}$)
- Low heat capacity
 - $C \sim 2 \text{ nJ/K} = 1 \text{ MeV} / 0.1 \text{ mK}$

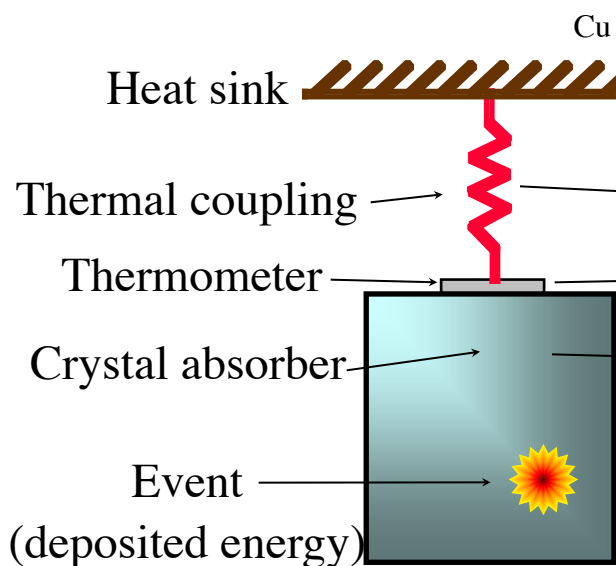
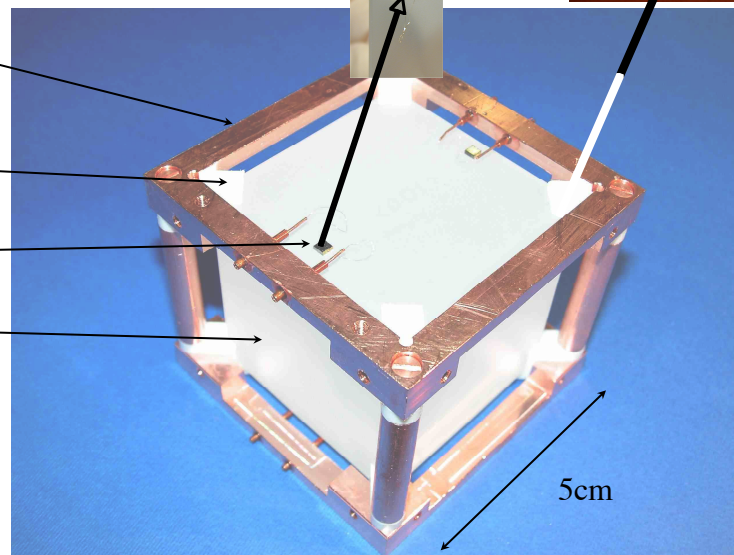


NTD Ge

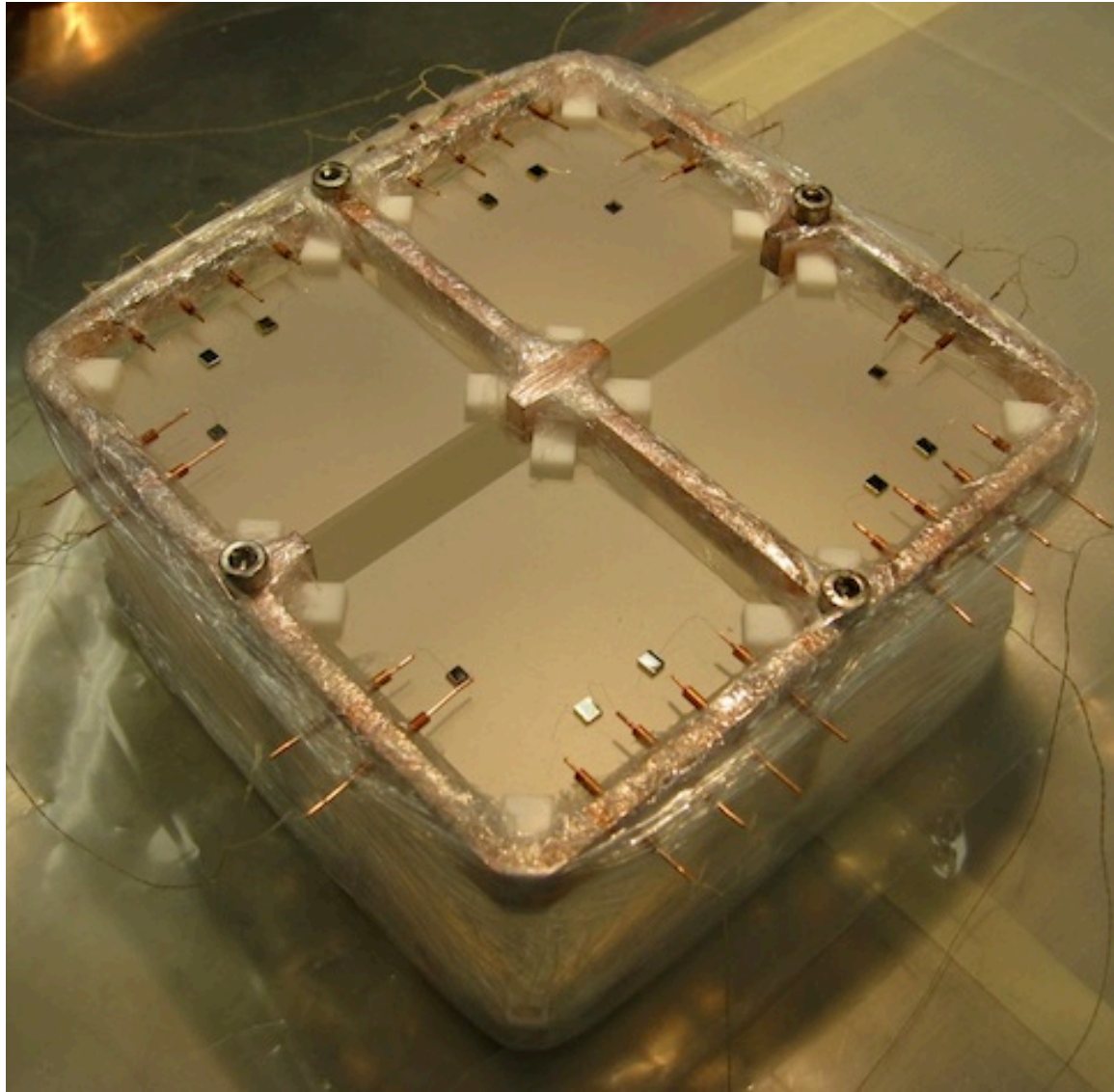
1 mV/1 MeV



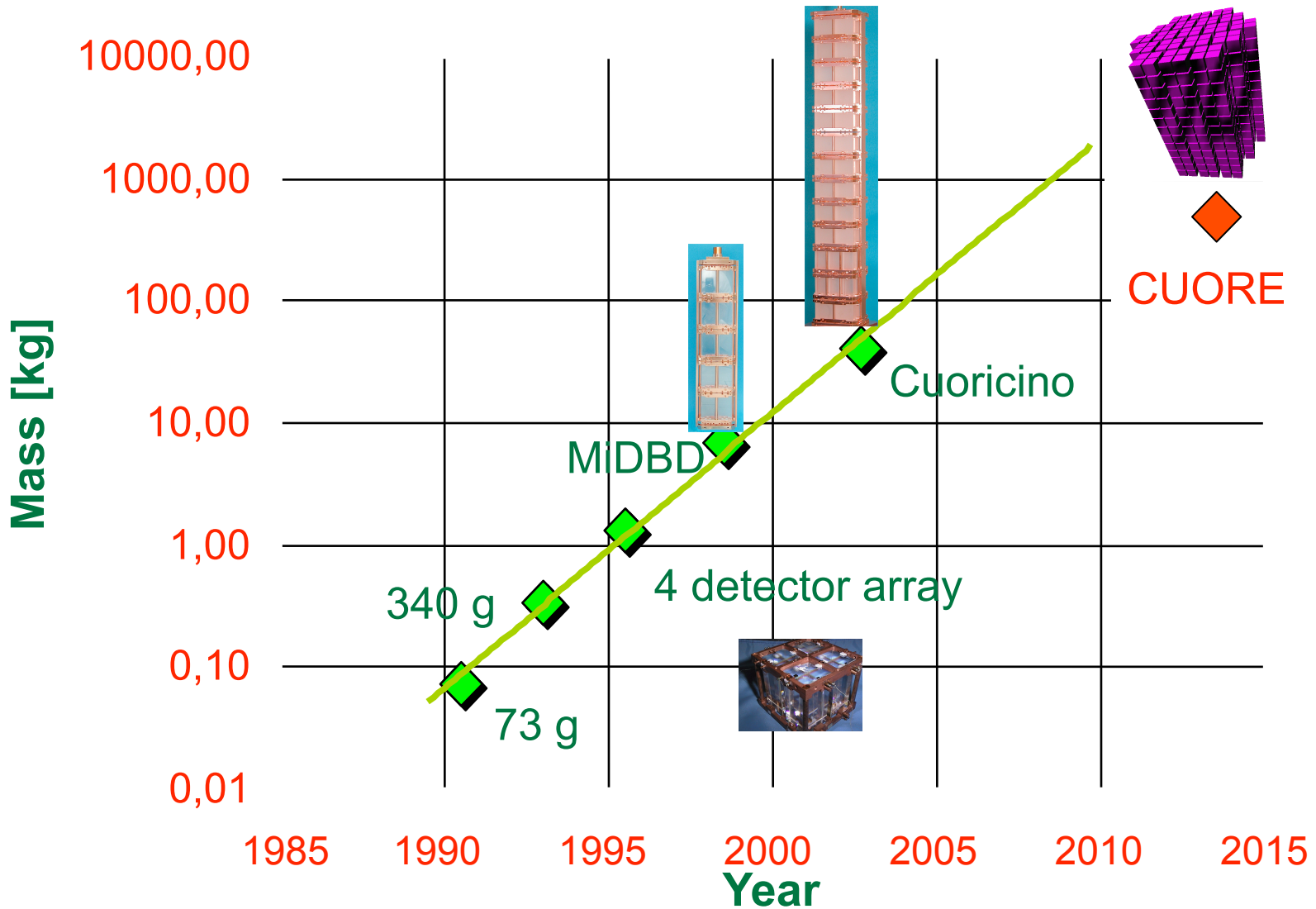
$G = 4 \text{ pW/mK}$



TeO₂ Bolometers



TeO₂ Experiments



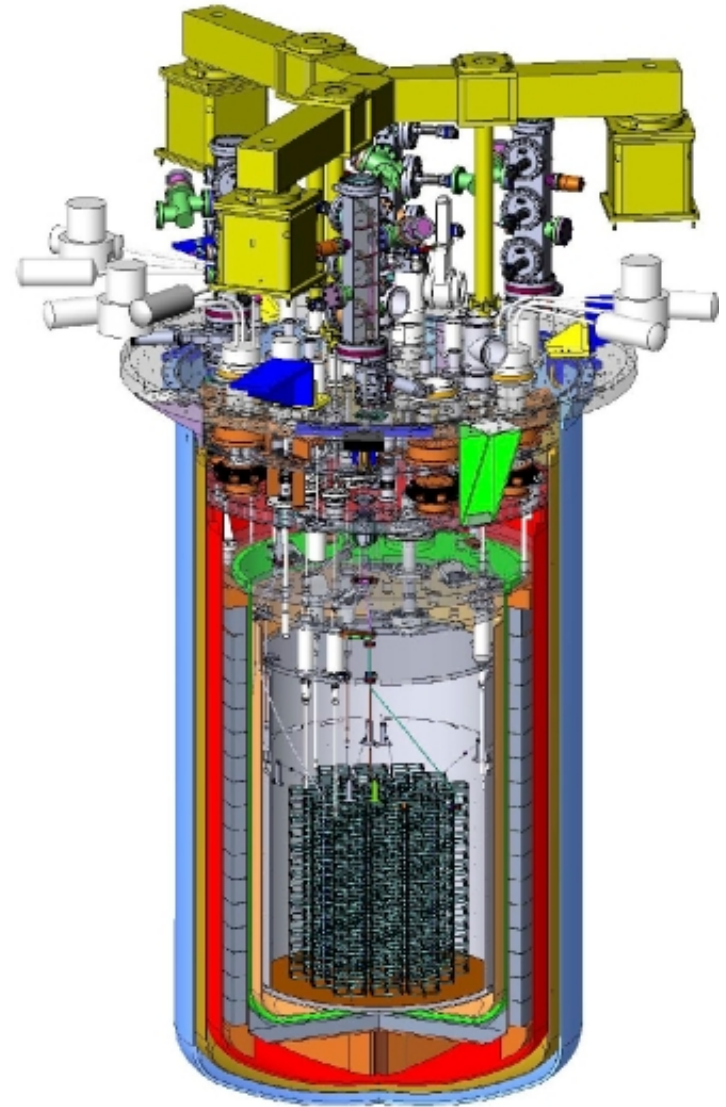
CUORE

Array of 988 TeO_2 crystals

- 19 towers suspended in a cylindrical structure
- 13 levels, 4 crystals each
- $5 \times 5 \times 5 \text{ cm}^3$ (750g each)
- ^{130}Te : 33.8% natural isotope abundance

750 kg $\text{TeO}_2 \Rightarrow 200 \text{ kg } ^{130}\text{Te}$

- New pulse tube refrigerator and cryostat
- Radio-purity techniques and high resolution achieve low backgrounds
- Joint venture between Italy (INFN) and US (DOE, NSF)
- Under construction (expected start of operations by end of 2014)
- **Expect energy resolution of 5 keV FWHM and background of $\sim 0.01 \text{ counts}/(\text{kg} \cdot \text{keV} \cdot \text{year})$ in ROI**



The CUORE Collaboration



UCLA

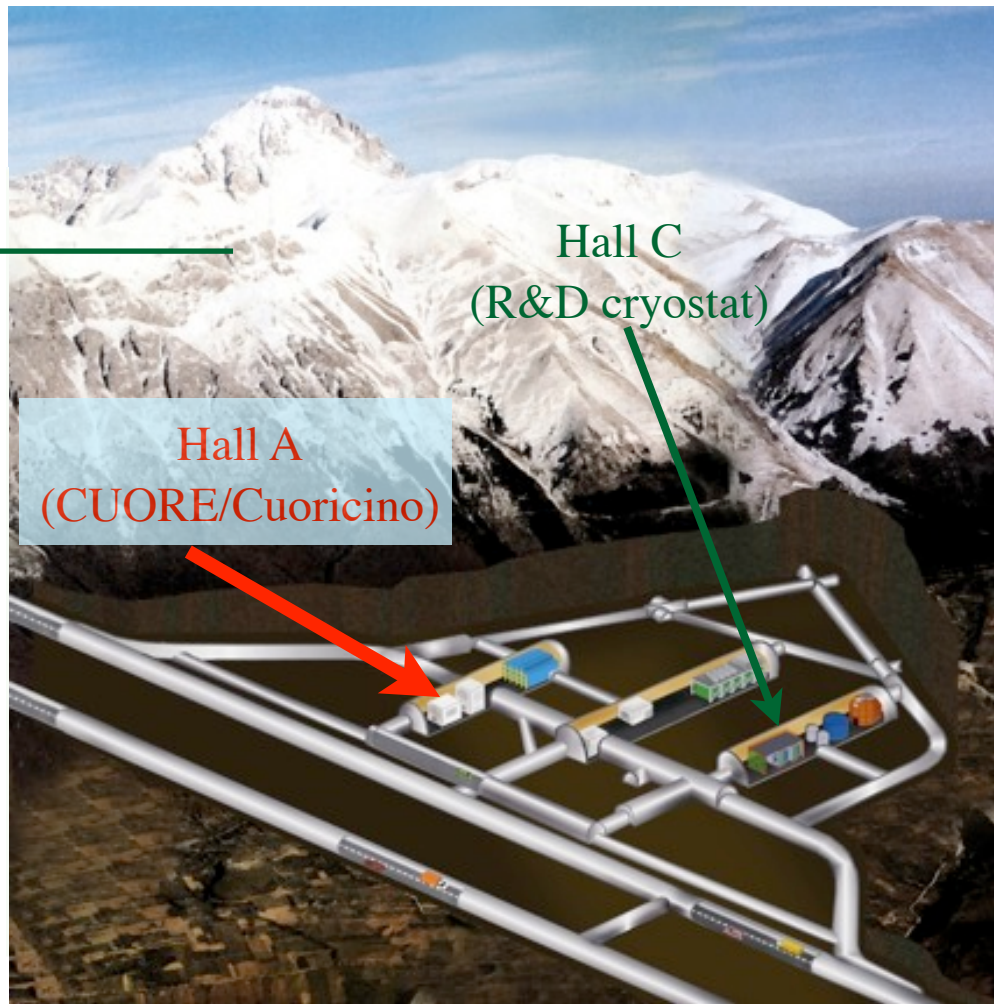
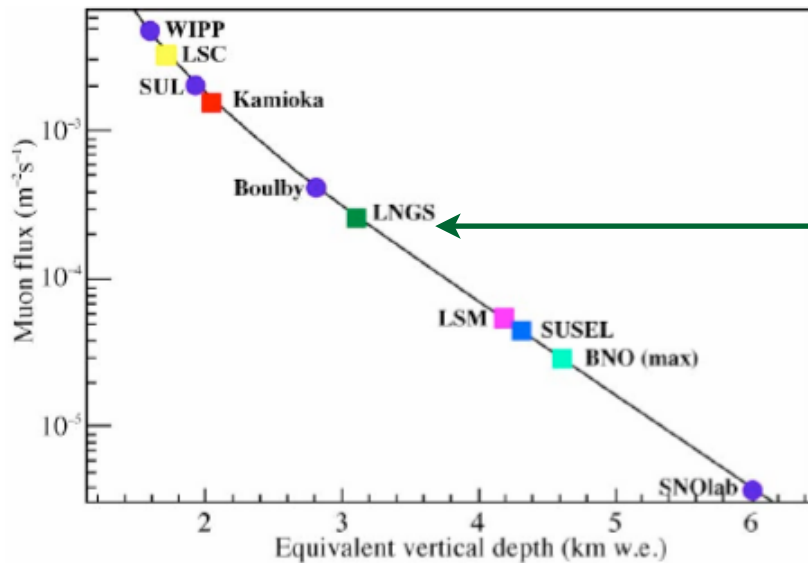
CAL POLY



SAPIENZA
UNIVERSITÀ DI ROMA



Gran Sasso Laboratory



Shielding: ~ 3650 m.w.e.

Muons: $\sim 2 \times 10^{-8}/\text{cm}^2\text{-s}$

Thermal neutrons: $\sim 1 \times 10^{-6}/\text{cm}^2\text{-s}$

Epithermal neutrons: $\sim 2 \times 10^{-6}/\text{cm}^2\text{-s}$

> 2.5 MeV Neutrons: $2 \times 10^{-7}/\text{cm}^2\text{-s}$

CUORE under construction in Hall A

Cuoricino, the prototype for CUORE

Gran Sasso National Lab (Italy)

Bolometer detectors

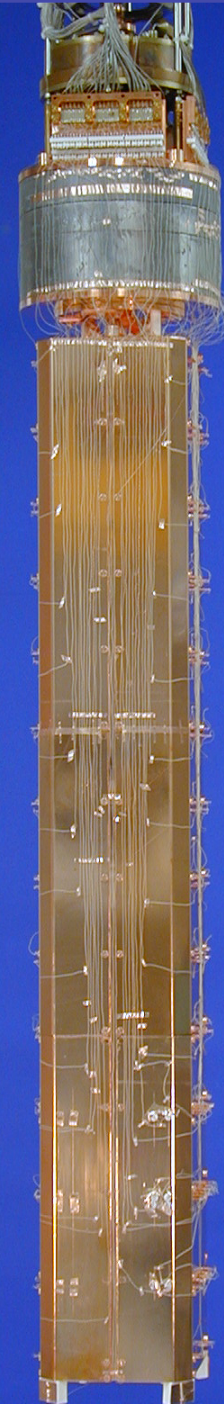
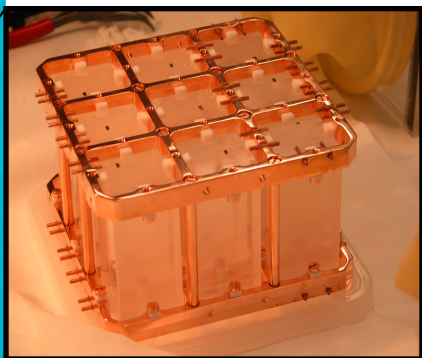
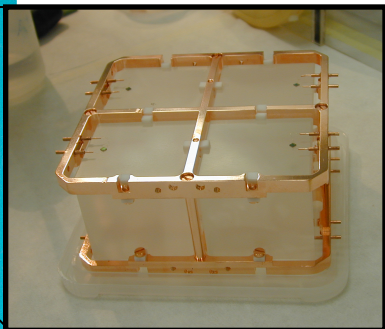
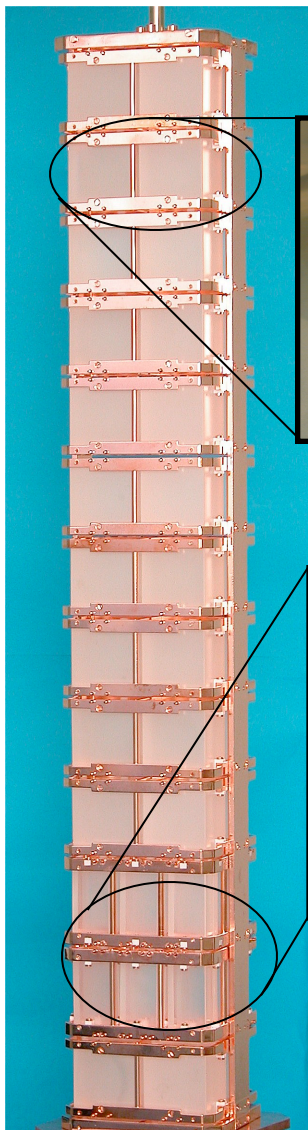
Cooled to 10mK

11 modules, 4 detector each,
crystal dimension: $5 \times 5 \times 5 \text{ cm}^3$
crystal mass: 790 g
 $44 \times 0.79 = 34.76 \text{ kg of TeO}_2$

Encased in a cryostat, lead shield, nitrogen box, neutron shield, and Faraday cage

2 modules x 9 crystals each
crystal dimension: $3 \times 3 \times 6 \text{ cm}^3$
crystal mass: 330 g
 $18 \times 0.33 = 5.94 \text{ kg of TeO}_2$

Total detector mass: $40.7 \text{ kg TeO}_2 \Rightarrow 11.34 \text{ kg } ^{130}\text{Te}$

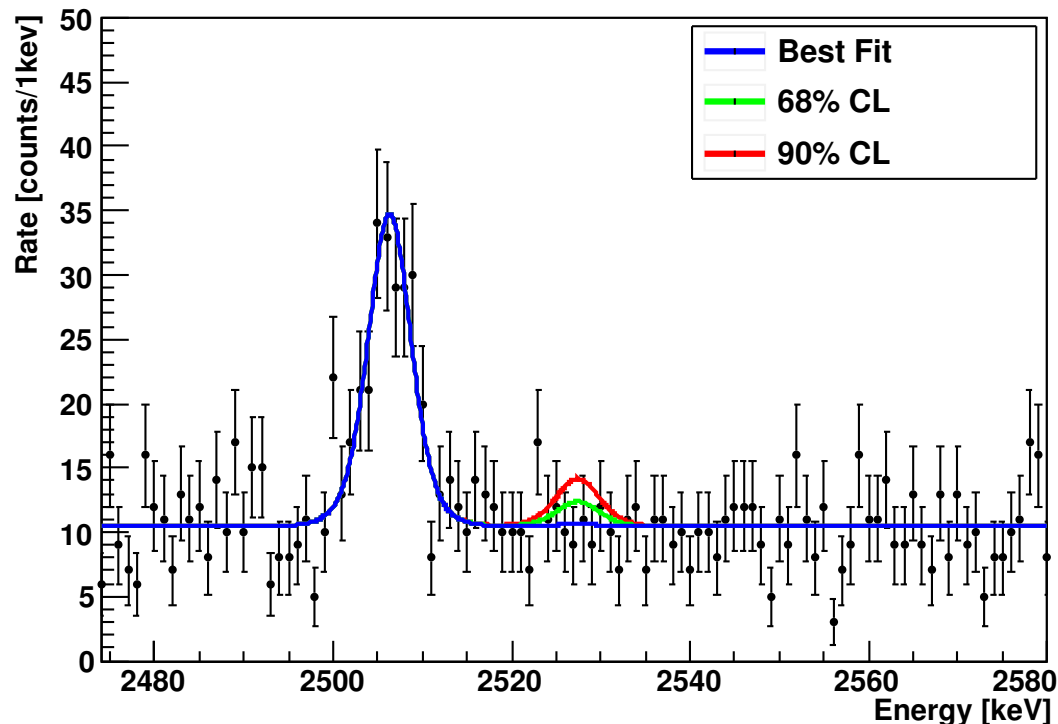


Cuoricino Results (2010)

Exposure
= 19.6 kg y

Resolution:
FWHM at 2615 keV ~ 7 keV

Background:
In the $\beta\beta 0\nu$ region (large crystals)
= 0.153 ± 0.006 counts / (keV kg y)



E. Andreotti et al., *Astr. Phys.* **34**, 822 (2011)

No peak found

$\tau^{0\nu}_{1/2} > 2.8 \times 10^{24}$ y at 90% C.L.

$m_{\beta\beta} < 0.3 - 0.7$ eV

Spread is due to a range of published matrix elements

From Cuoricino to CUORE

Standard sensitivity for a counting analysis:

$$T_{1/2}^{0\nu}(n_\sigma) = \frac{4.17 \times 10^{26}}{n_\sigma} \left(\frac{a\varepsilon}{W} \right) \sqrt{\frac{Mt}{(1+\xi)b\delta(E)}}$$

Efficiency
 Detector mass (kg)
 Exposure time (y)
 Isotopic abundance
 Desired sensitivity
 Atomic weight
 SNR
 Background (c/kg/y/keV)
 ROI (keV)

Cuoricino to CUORE:

- ✓ Increase M by a factor of 19
- ✓ Decrease b by a factor of 18
- ✓ Decrease δ by 40%
- ✓ Improve livetime (increase t)

Background Reduction

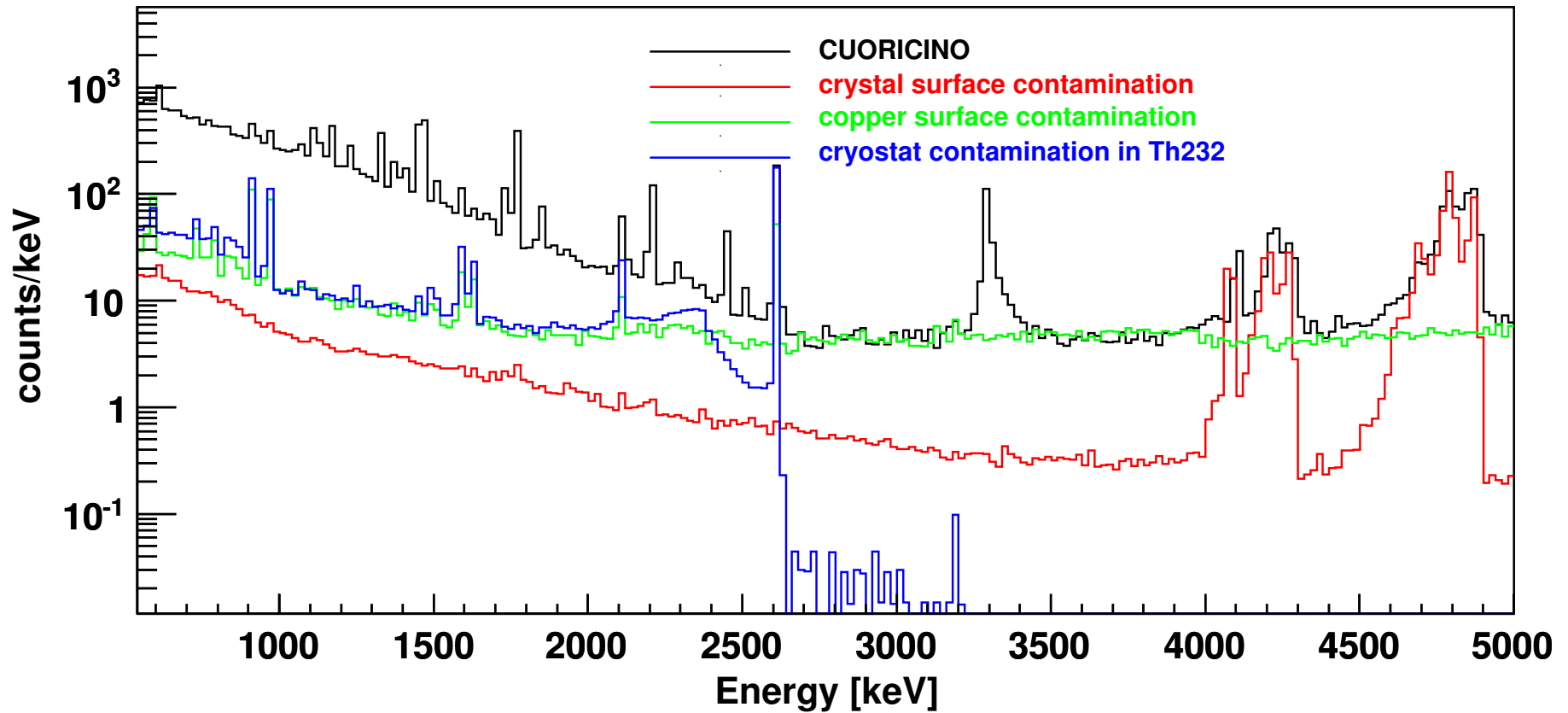
Background model: CUORICINO

- $(40\pm 10)\%$ in $\beta\beta_{0\nu}$ region from ^{208}Tl at 2615 keV
- α and β from inert material facing detector (e.g. Cu): $(50\pm 20)\%$
- α and β from surface contamination of crystals: $(10\pm 5)\%$
- Negligible contributions from neutrons and ^{60}Co at 2505 keV

CUORE strategy:

- improve shields & material quality
- improve bulk contamination in TeO_2 (SICCAS)
- reduce surface contribution from
 - TeO_2 crystals
 - components facing TeO_2 crystals (mainly copper)
- Ultra-clean assembly
- increased coincidence efficiency to reject surface background events
- Overall goal: 0.01 c/y/kg/keV
- Demonstrated $<0.02\text{-}0.03$ c/y/kg/keV (90% C.L. upper limit)

Cuoricino Backgrounds



CUORE Background Budget

Bkg GOAL: 0.01 c/keV/kg/y

Near Surfaces : TeO₂

Near Surfaces: Cu NOSV or PTFE

Near Bulk: TeO₂

Near Bulk: Cu NOSV

Cosm. Activ. : TeO₂

Cosm Activ : Cu NOSV

Near Bulk : small parts

Far Bulk: COMETA Pb top

Far Bulk: Inner Roman Pb

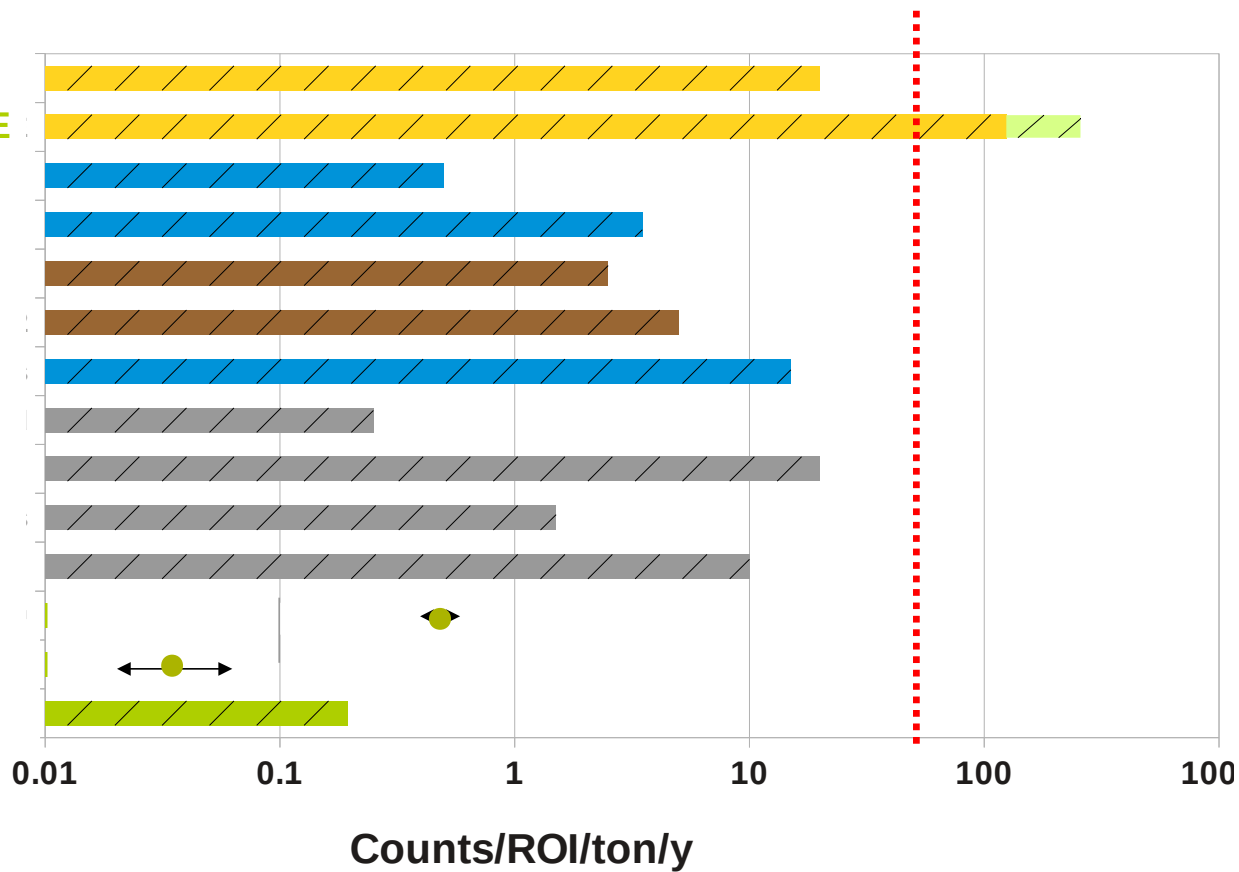
Far Bulk: Steel parts

Far Bulk: Cu OFE

Environmental: muons

Environmental: neutrons

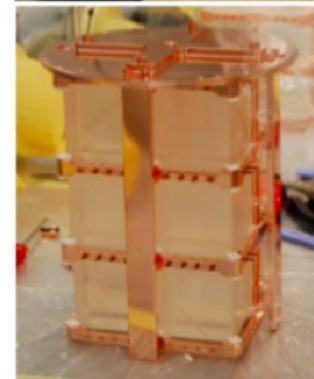
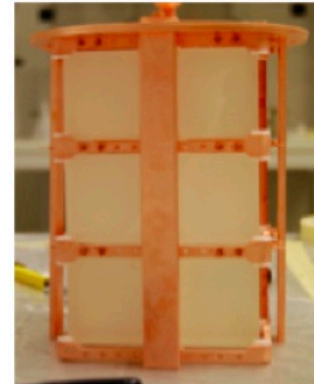
Environmental: gammas



Most values are upper limits

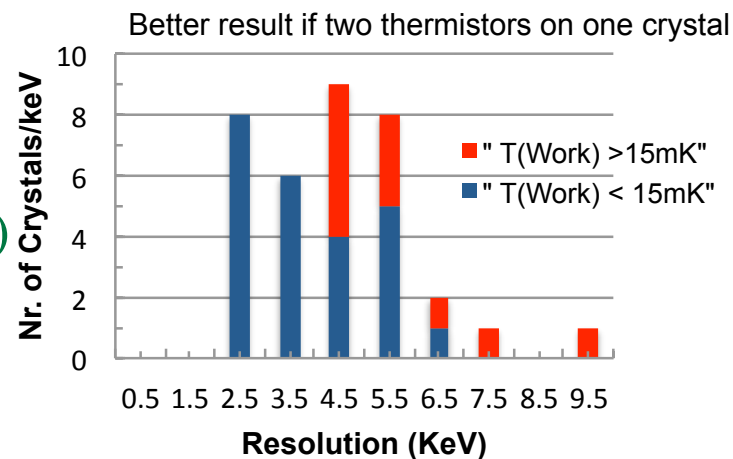
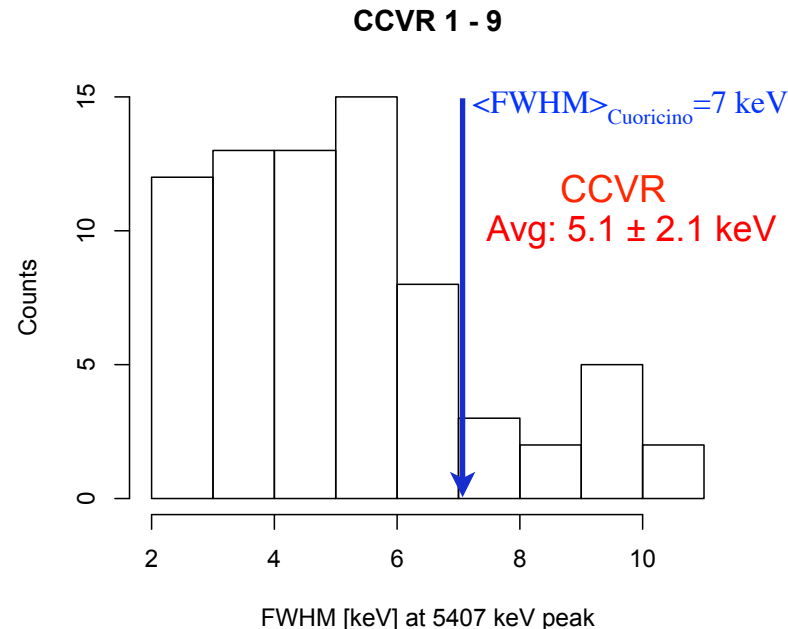
Test Facilities

- Dedicated test facility in Hall C
 - Extensive R&D on material characterization (bulk, surface contaminations) during Cuoricino
- Cuoricino cryostat in Hall A
 - Final high-statistics tests of surface cleaning technologies
- Low-counting facilities @ LNGS and LBNL
- All results cross-checked against Cuoricino data and scaled to CUORE with MC
 - E.g. benefits of increased coverage for multi-site event veto (anti-coincidence)

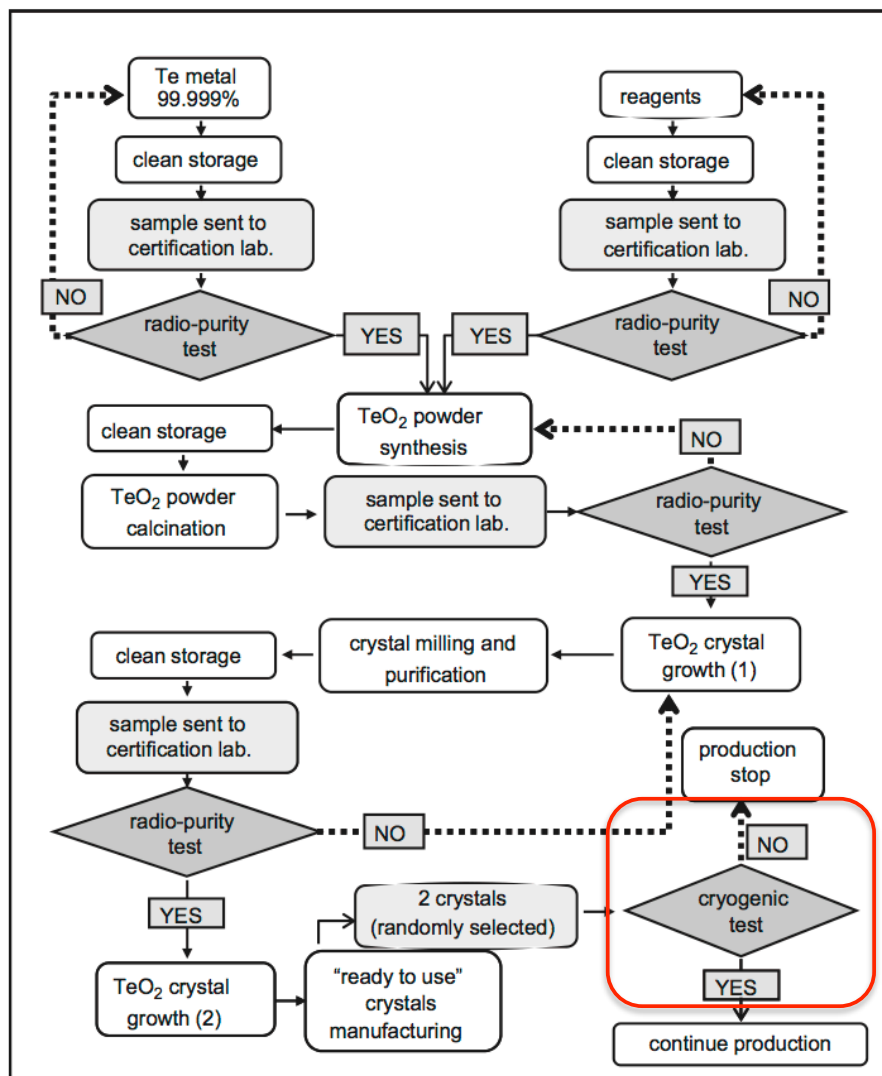


Crystals: Resolution Improvements

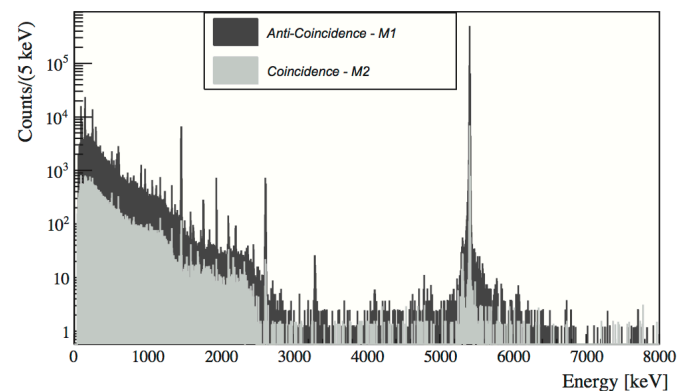
- CUORE crystals
 - Raw material carefully screened
 - Produced and cleaned at CICCAS (Shanghai, China)
 - All delivered
- Shipped by boat to Italy, then stored underground
 - Decrease cosmogenic activation
- Visually inspected on arrival
- Test ~4% of all crystals bolometrically in Hall C
 - CUORE Crystal Validation Runs (CCVR)
 - All crystals conform to specs
 - Demonstrate target resolution (5 keV FWHM)



Crystals: Radiopurity

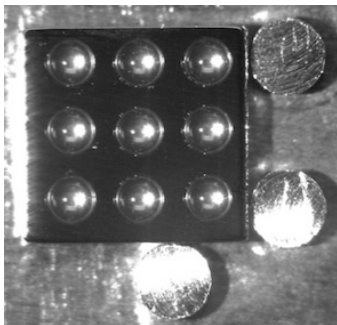
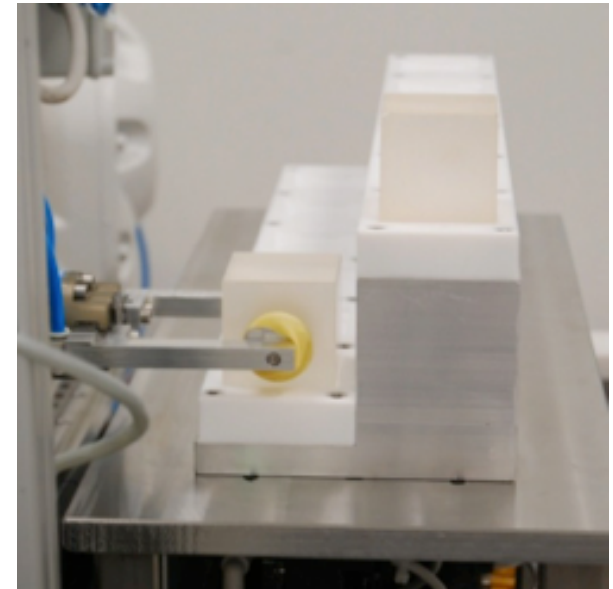
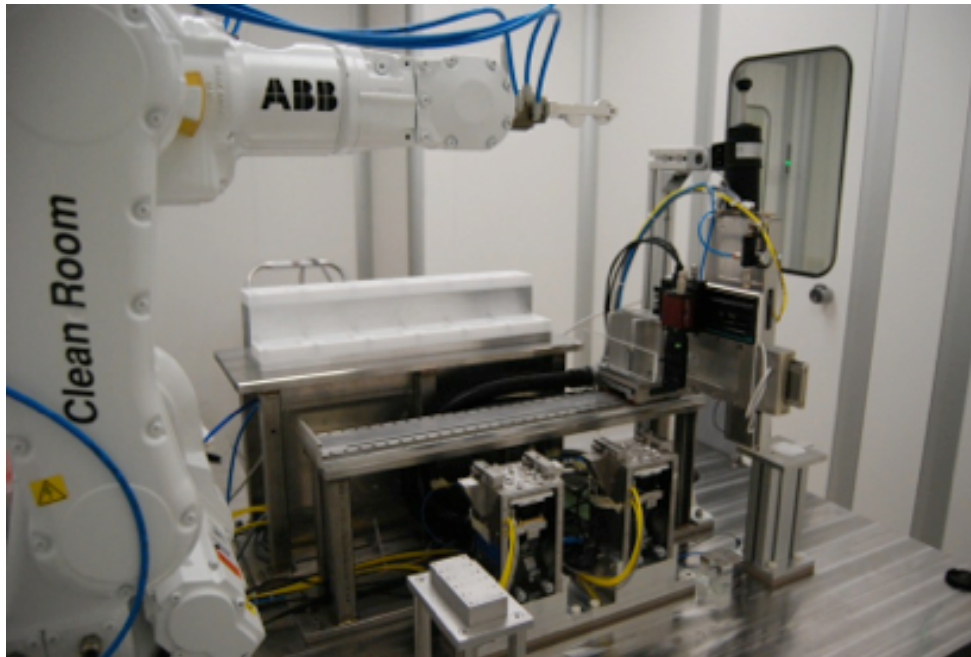


- CCVR to check crystal's
 - Bolometer performance
 - Surface and bulk contaminations

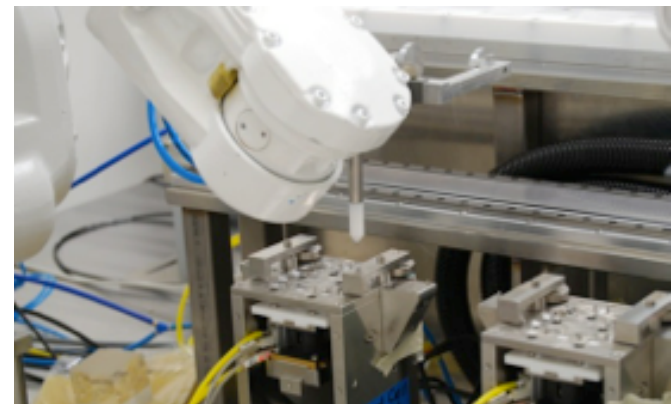


90% CL upper limit	^{232}Th	^{238}U	^{210}Po
Bulk Contaminations (Bq/kg)	< 8.4E-7	< 6.7 E-7	< 3.3 E-6
Surface Contaminations (Bq/cm ²)	< 2E-9	< 1E-8	< 1E-6

Sensor Gluing

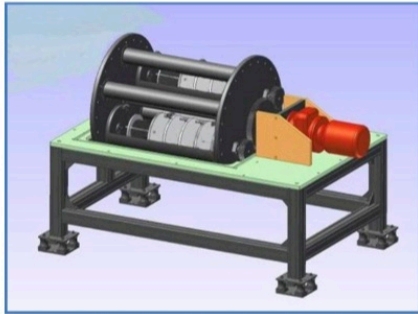


Production line, robotic operations
Emphasis on reproducibility,
well-defined thermal coupling
All cleanroom operation

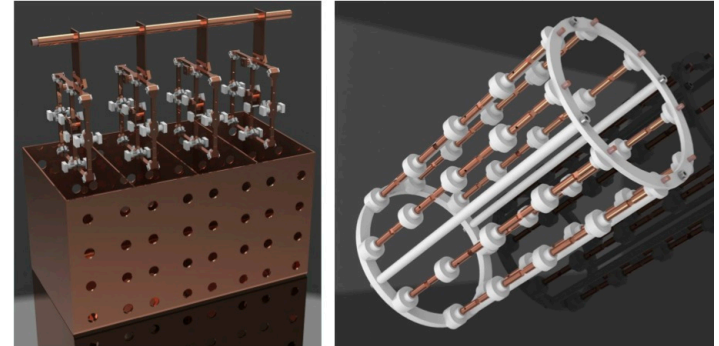


Copper Cleaning: TECM

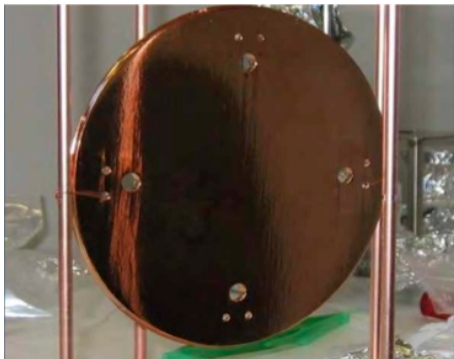
1. Tumbling



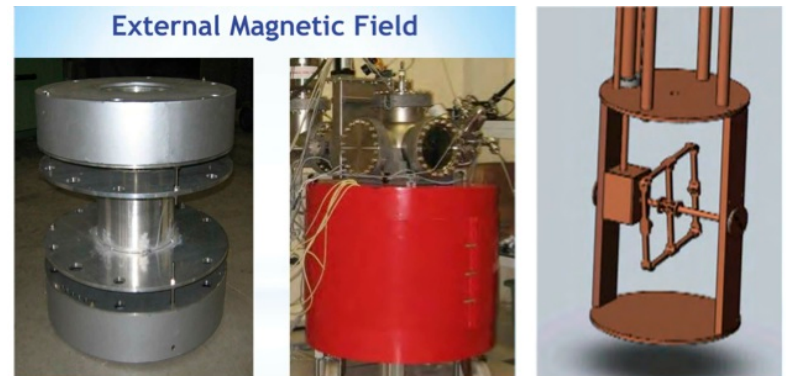
2. Electropolishing



3. Chemical etching

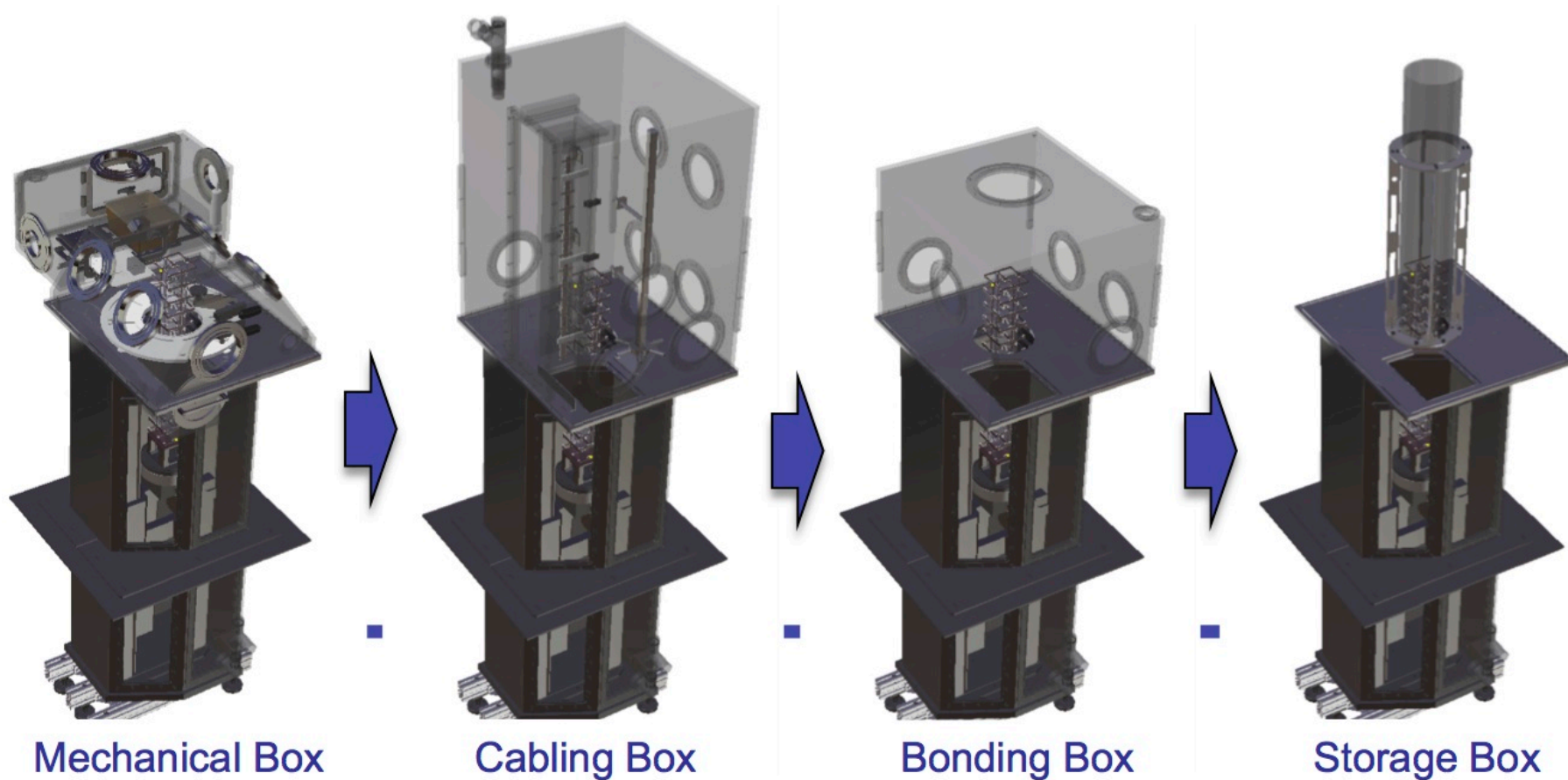


4. Magnetoplasma

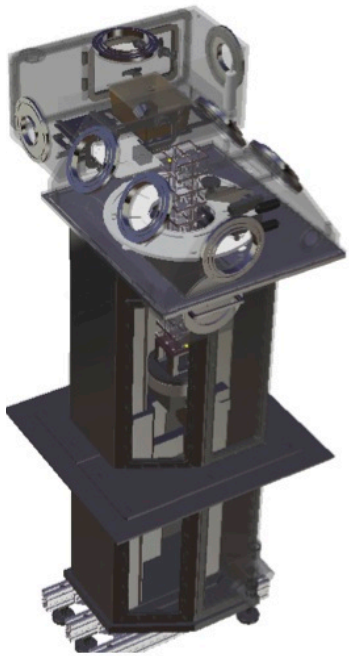


Validated in dedicated test in Hall C; reduced background by at least x3 compared to Cuoricino

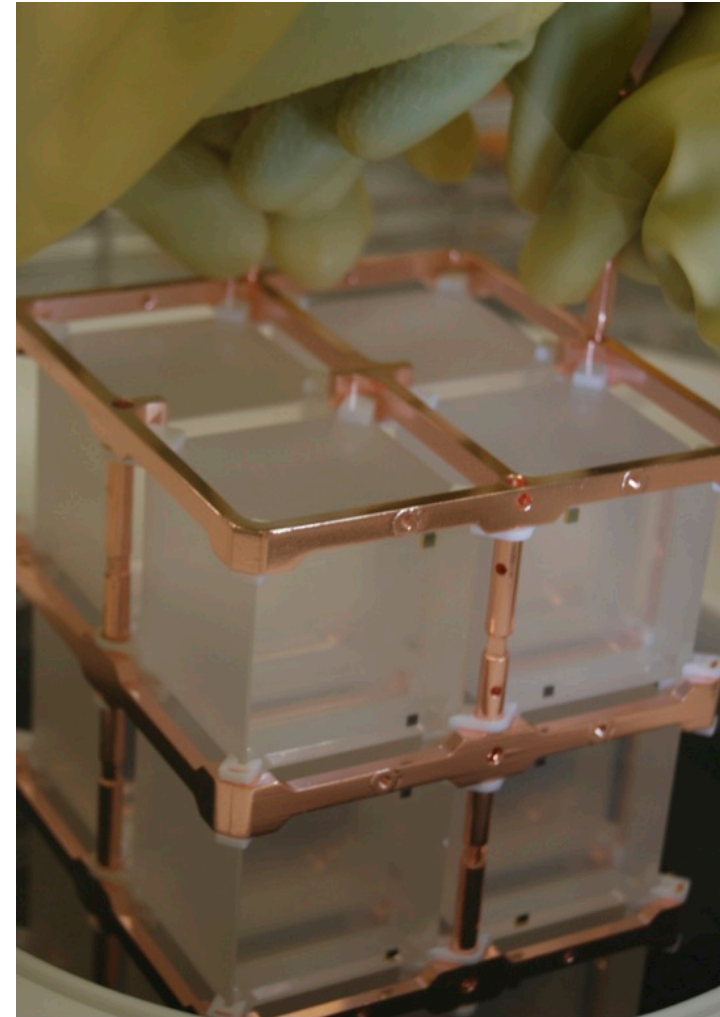
Assembly Line



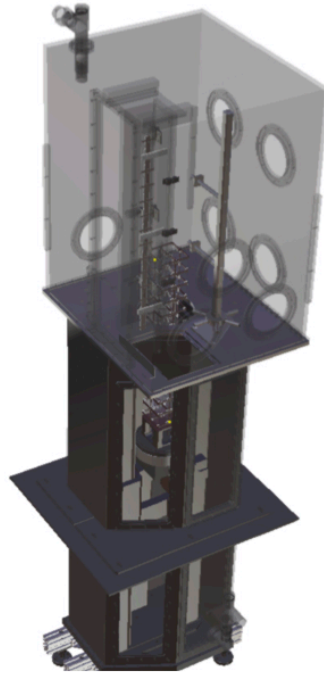
Tower Assembly



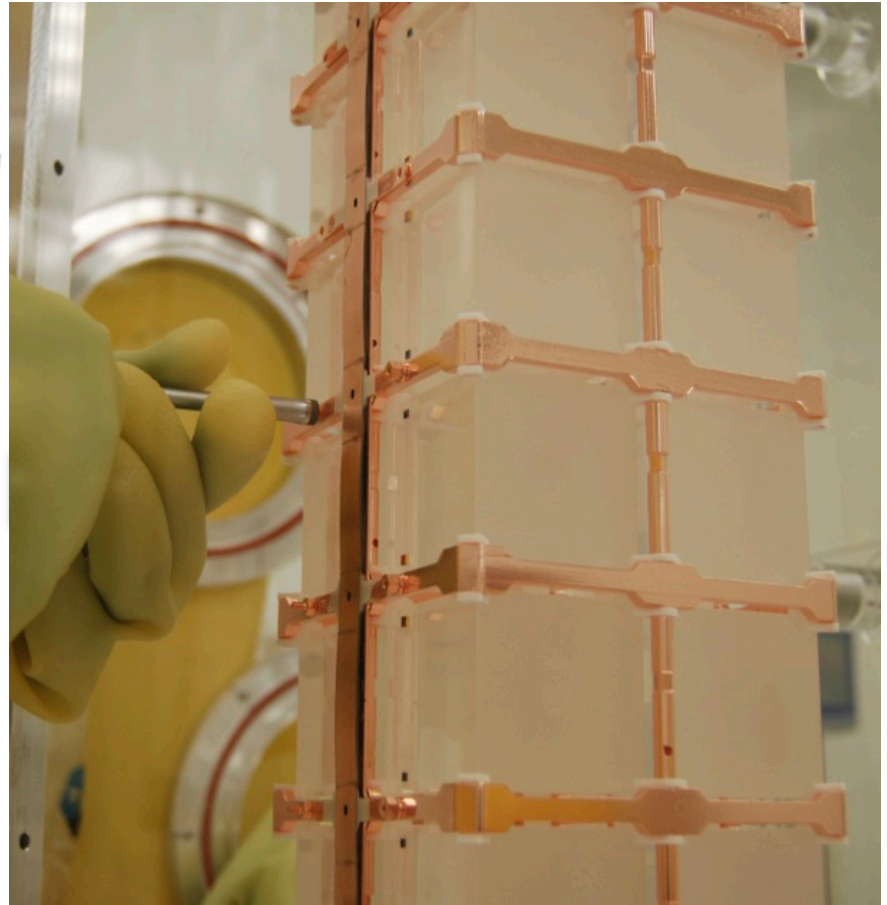
Mechanical Box



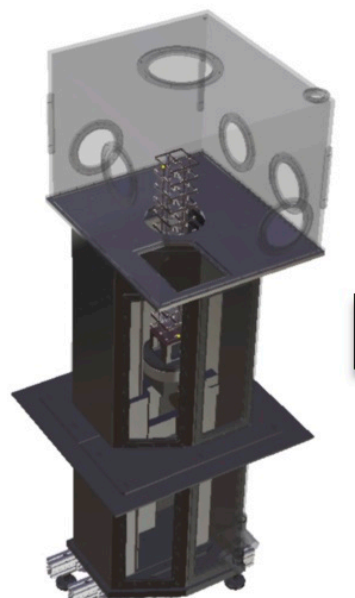
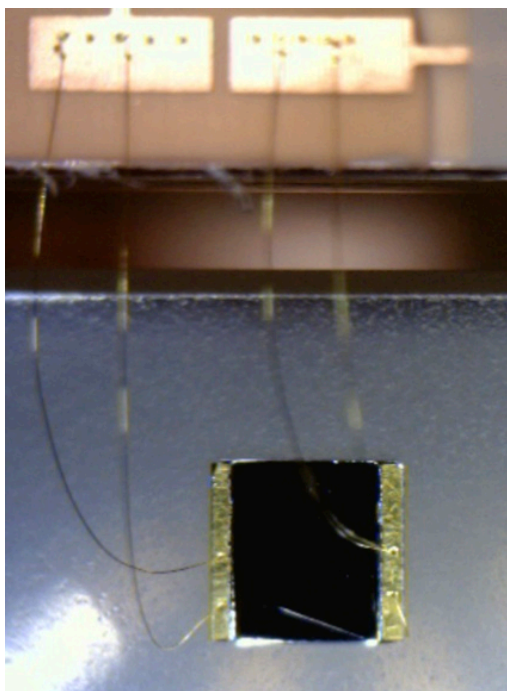
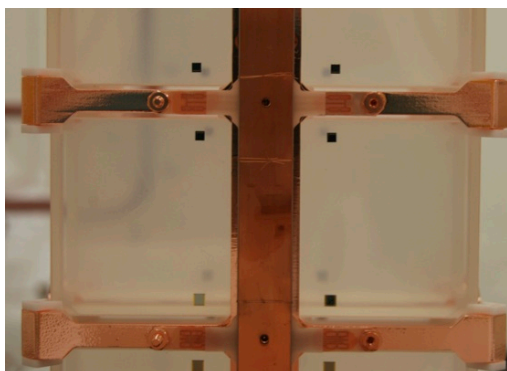
Sensor Cabling



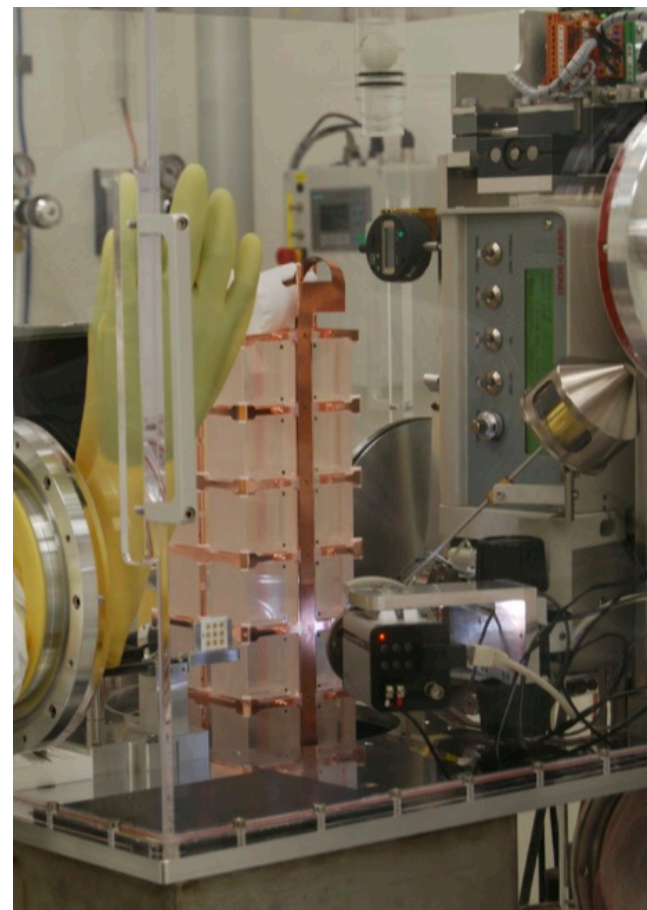
Cabling Box



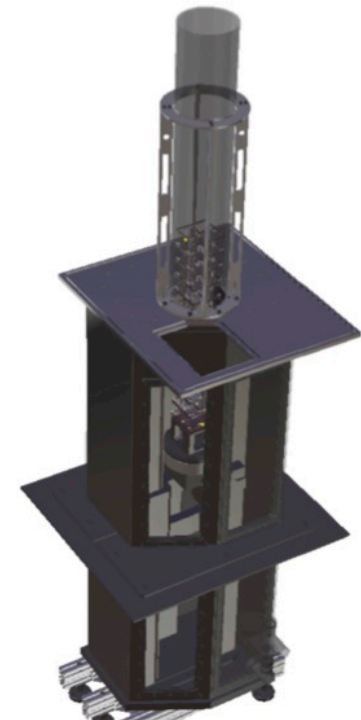
Sensor Wire Bonding



Bonding Box



Tower Storage and Transfer



Storage Box

Additional Challenges

Cryogenics

- 10 mK base temperature
- >1600 kg total mass @ 10 mK
- 5 μ W power @ 10 mK
- 20 t total mass inside cryostat

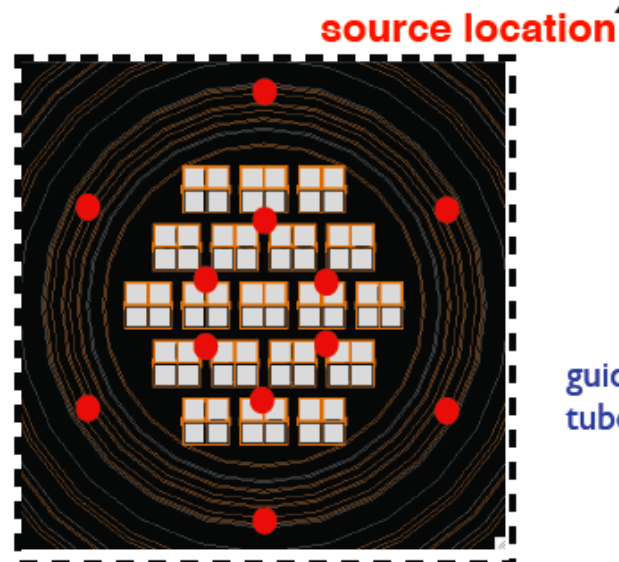
motion system:
insertion and extraction of sources in and out of cryostat

guide tubes:
no straight vertical access

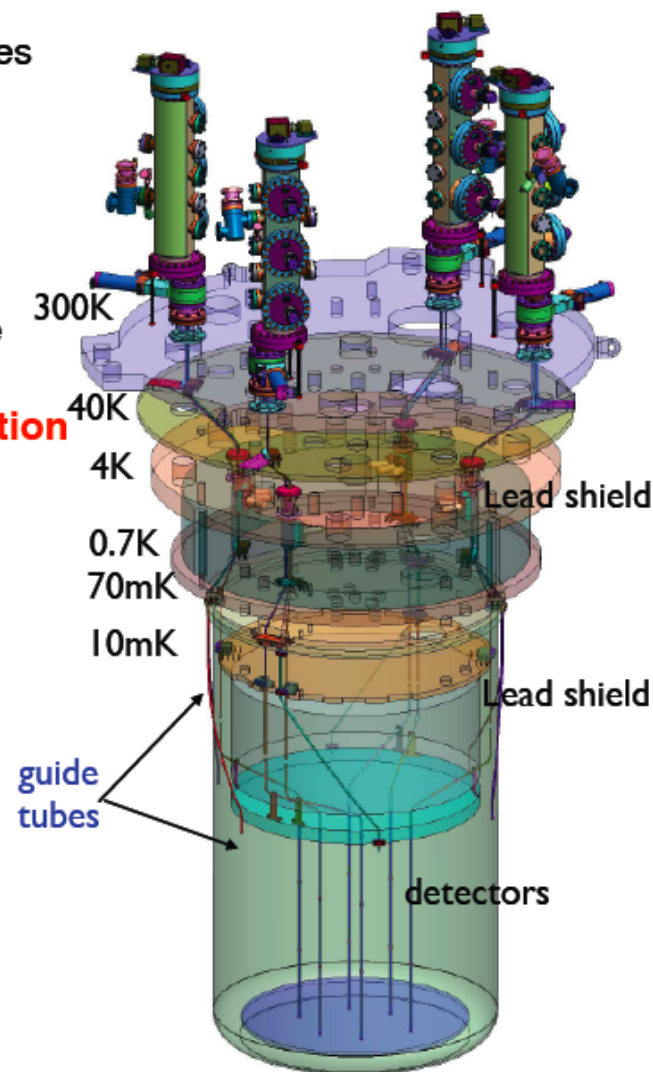
source strings:
move under own weight in guide tubes

Detector Calibration System

- Internal to cryostat
- Minimize heat load
- Calibration time < 1 week while avoiding event pileup
- Energy scale uncertainty goal < 0.05 keV in $0\nu\beta\beta$ region



top view of detector array with source positions



CUORE-0

1 CUORE-like tower of 13 planes - 4 crystals each
52 TeO₂ 5x5x5 cm³ crystals (750 g each)

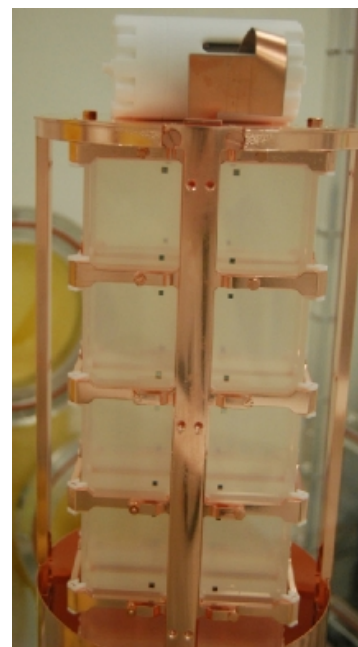
Detector Mass: 39 kg TeO₂

¹³⁰Te mass (natural i.a.): 11 kg of ¹³⁰Te

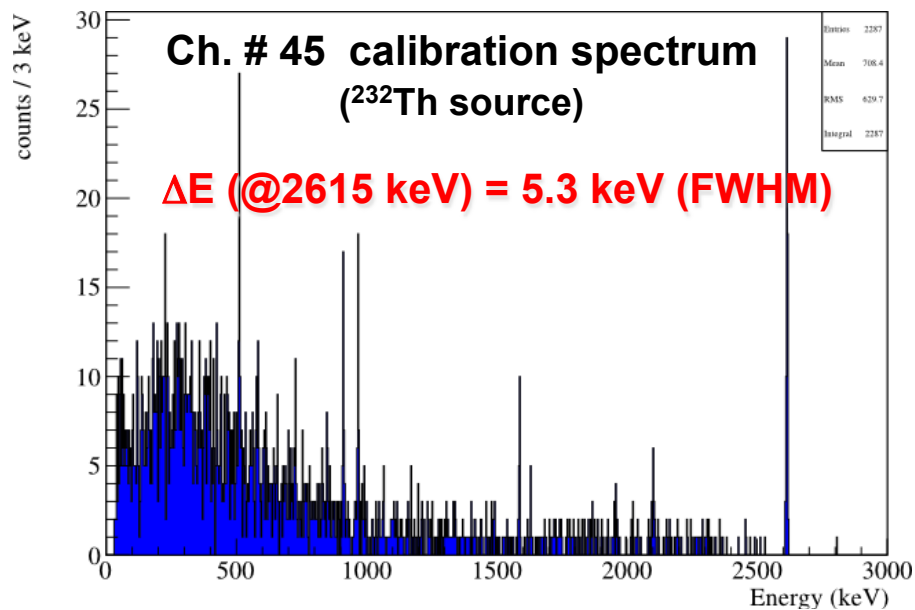
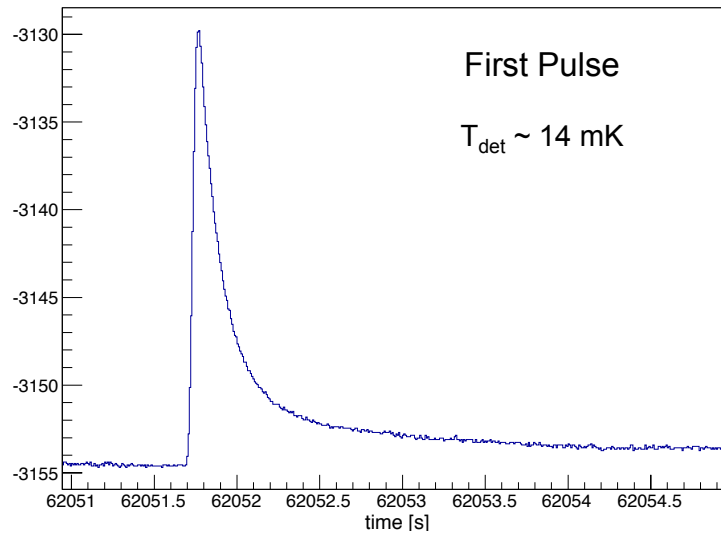
- ◆ All detector components manufactured, cleaned and stored with protocols defined for CUORE
- ◆ Assembled with the same procedures foreseen for CUORE
- ◆ In the 25 years-old CUORICINO cryostat

GOALS:

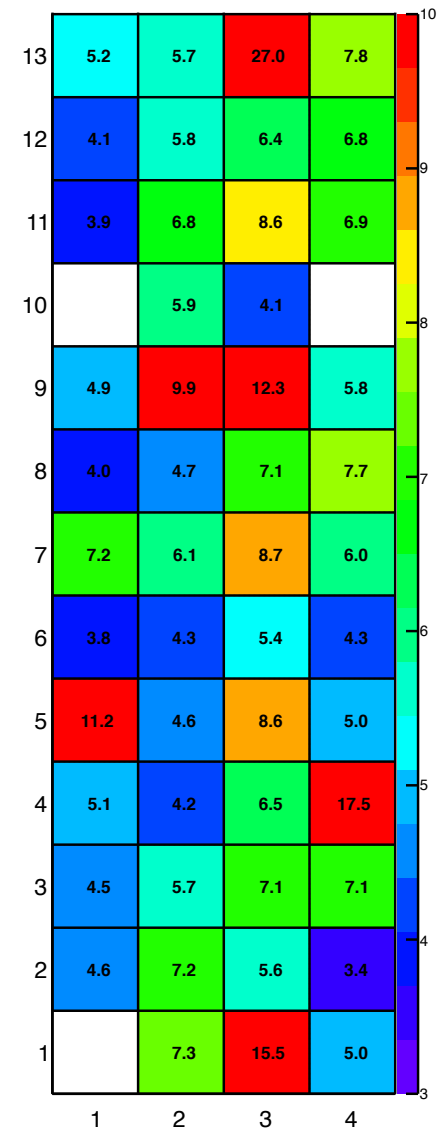
- ◆ Proof of Concept for CUORE in all stages
- ◆ Test and debug the CUORE assembly line (thermistor gluing, signal wires bonding, tower assembly)
- ◆ Test of the CUORE DAQ and analysis framework
- ◆ Extend the physics reach beyond CUORICINO while CUORE is being assembled
- ◆ Demonstrate potential for DM and Axion detection



CUORE-0 Operations

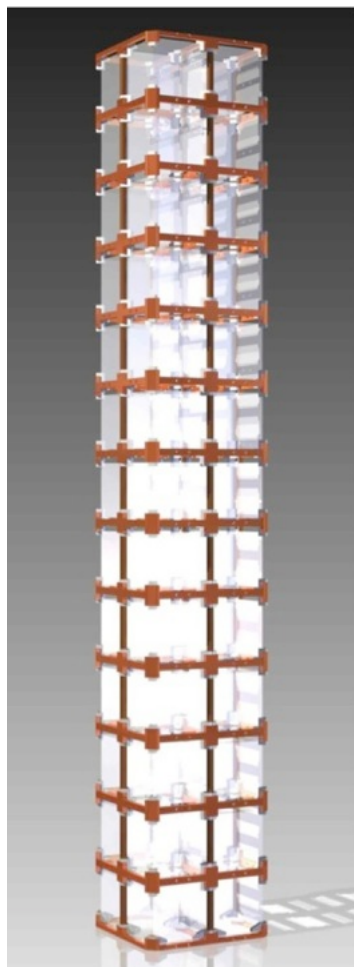
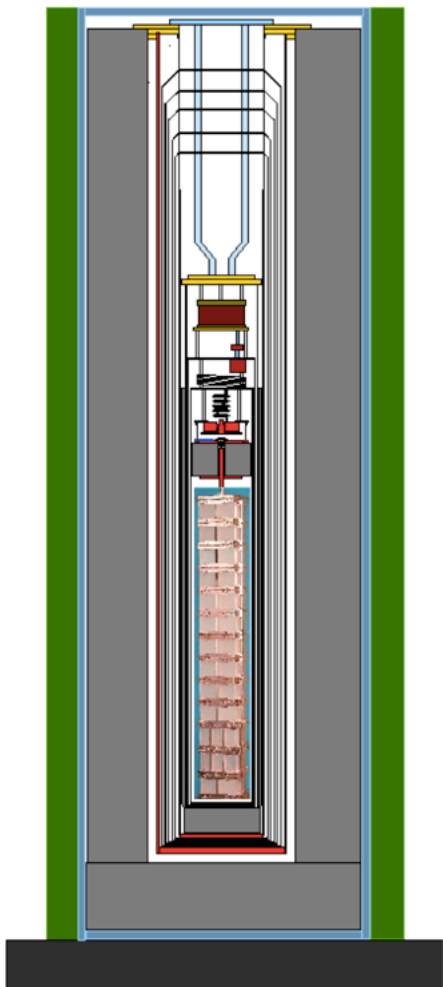


CUORE0 run 200568 Resolution[keV]



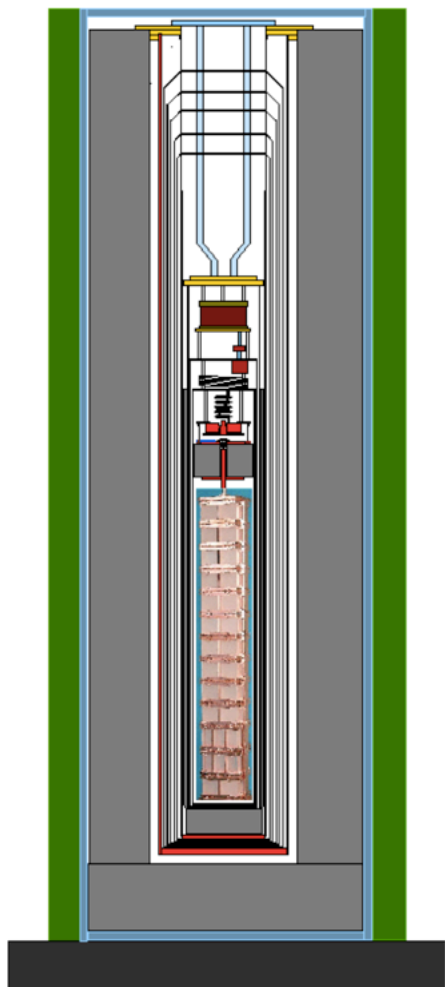
CUORE-0 to CUORE

CUORE-0



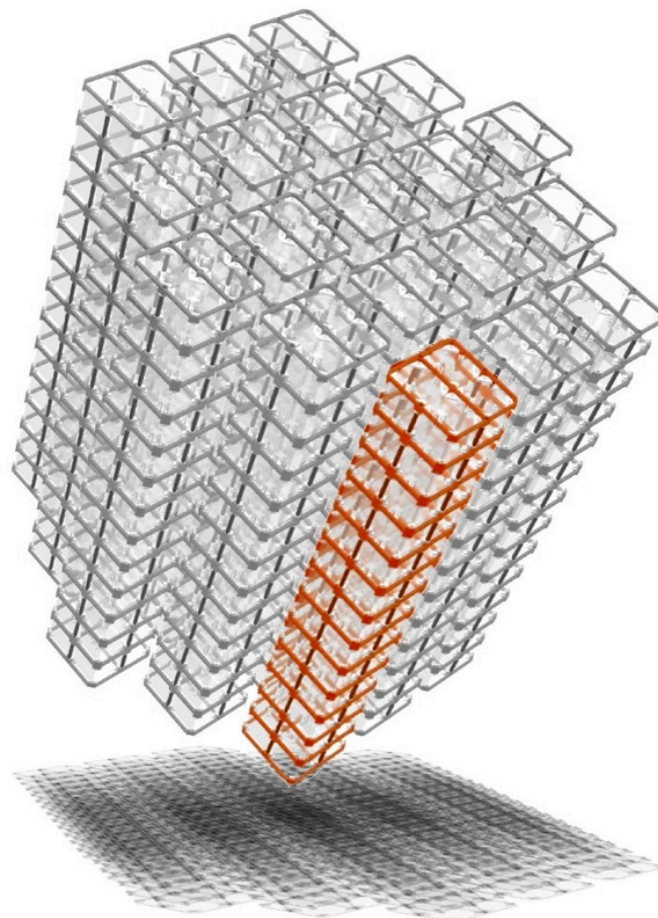
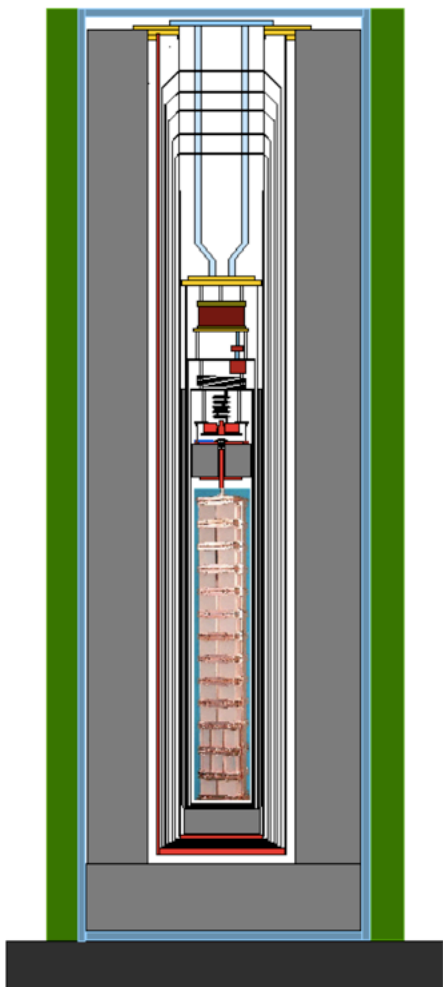
CUORE-0 to CUORE

CUORE-0

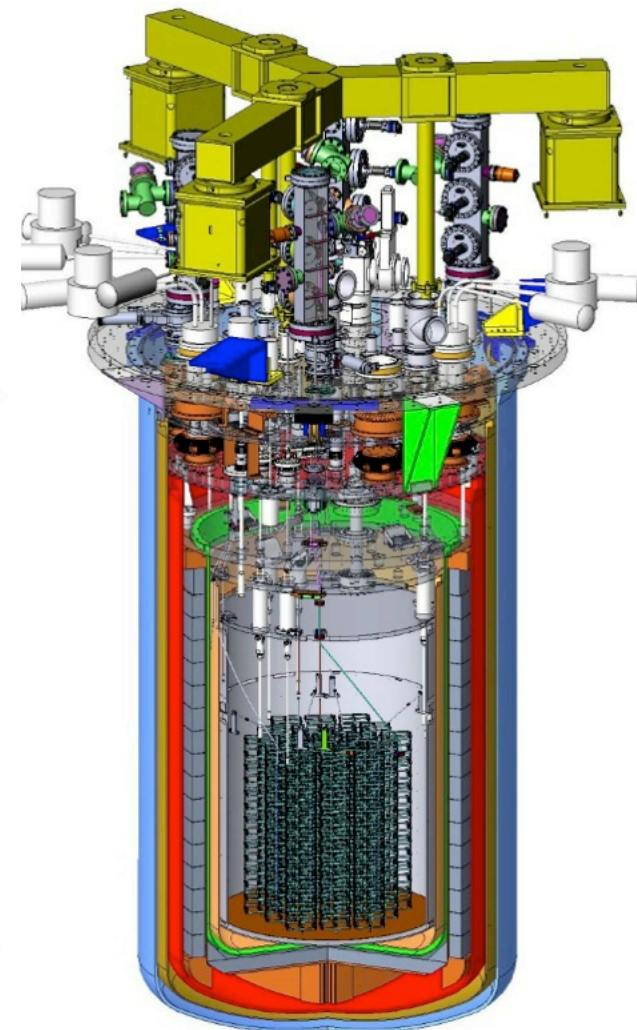


CUORE-0 to CUORE

CUORE-0

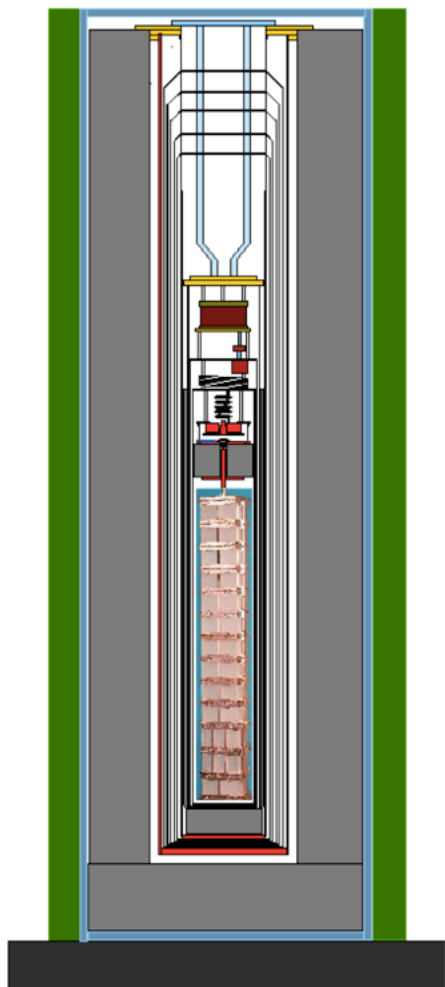


CUORE

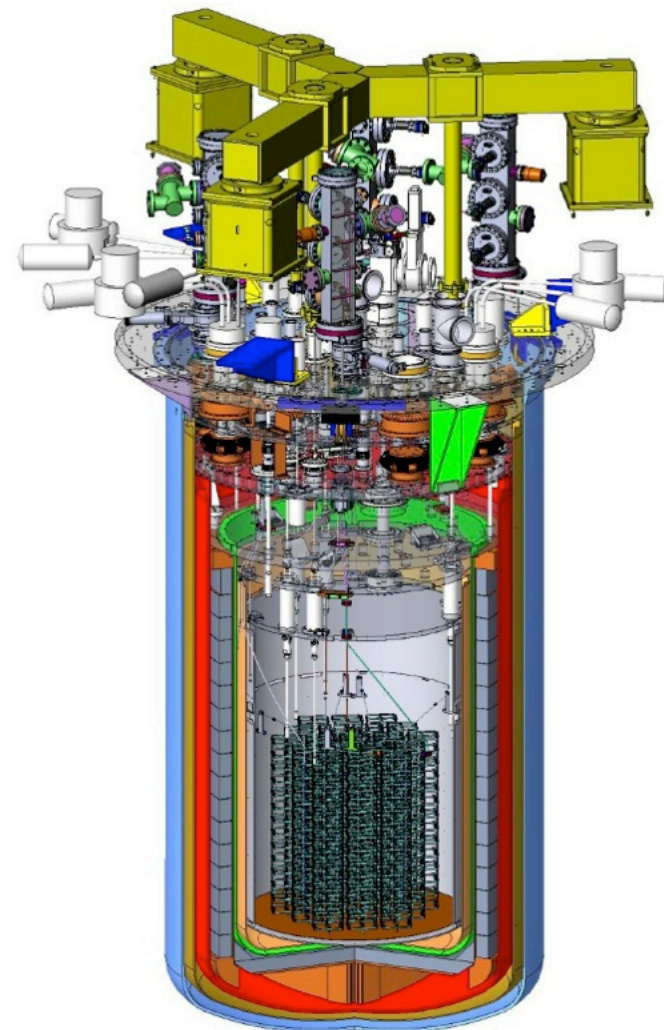


CUORE-0 to CUORE

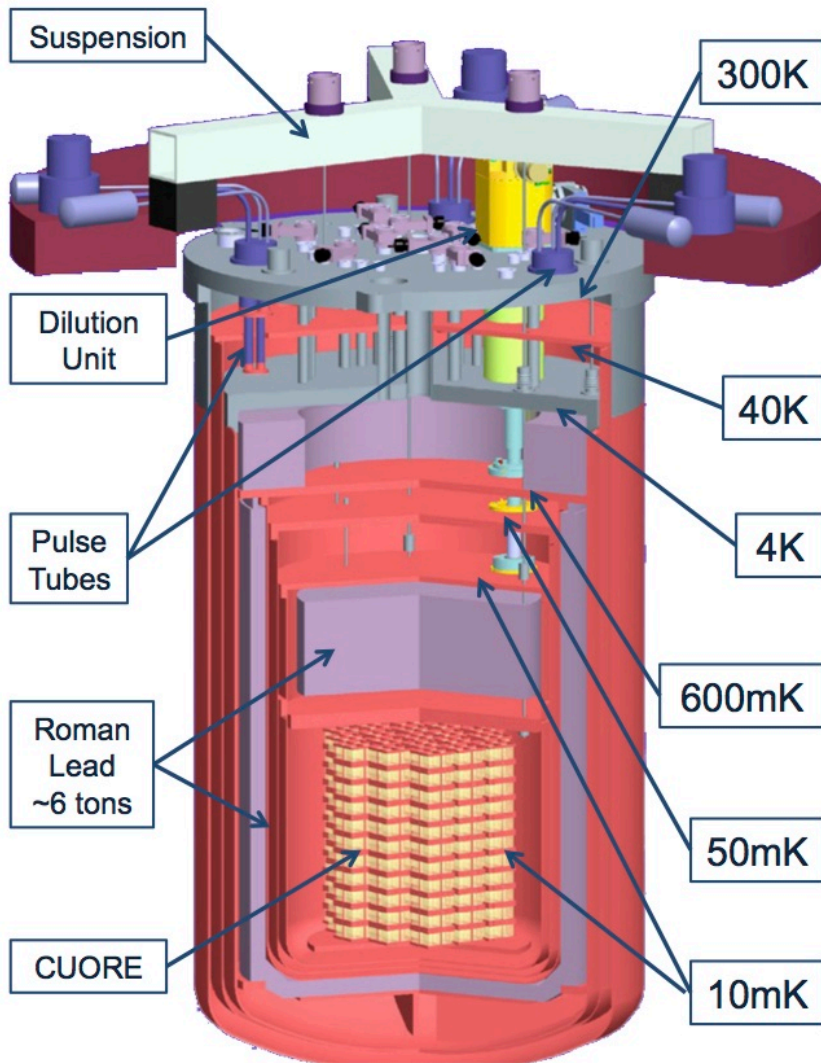
CUORE-0



CUORE

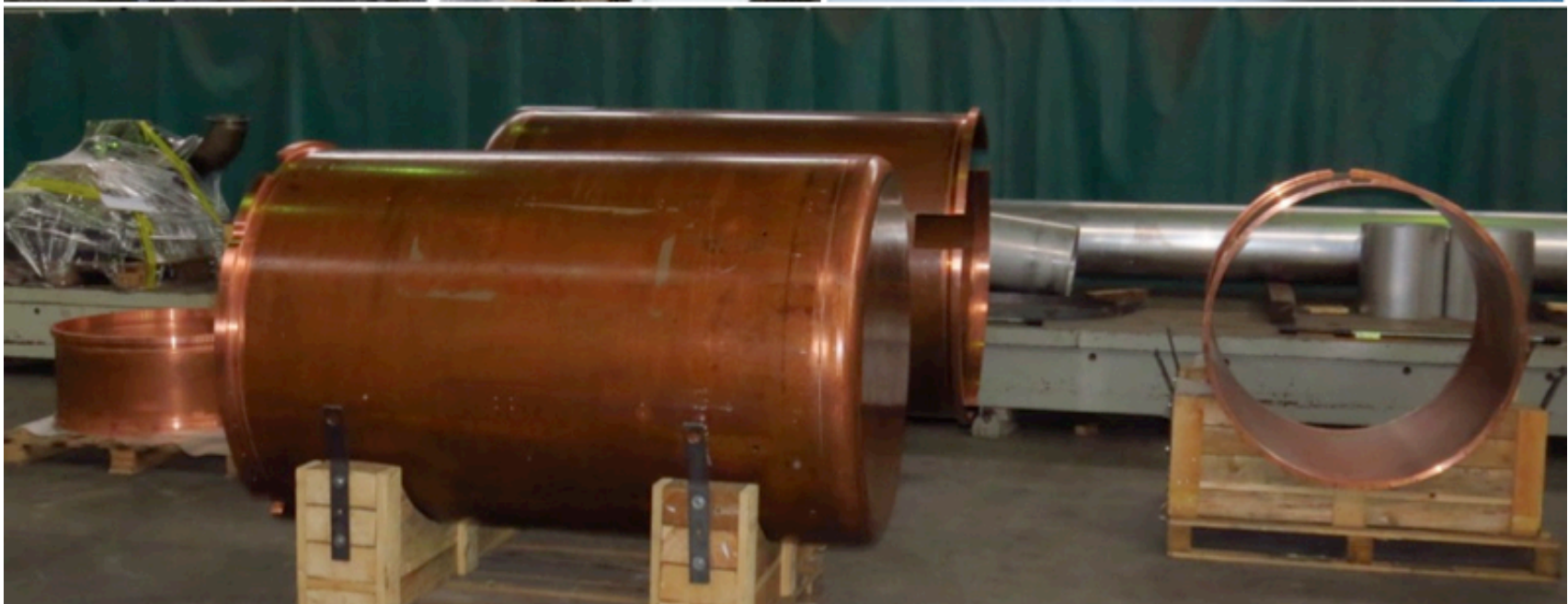
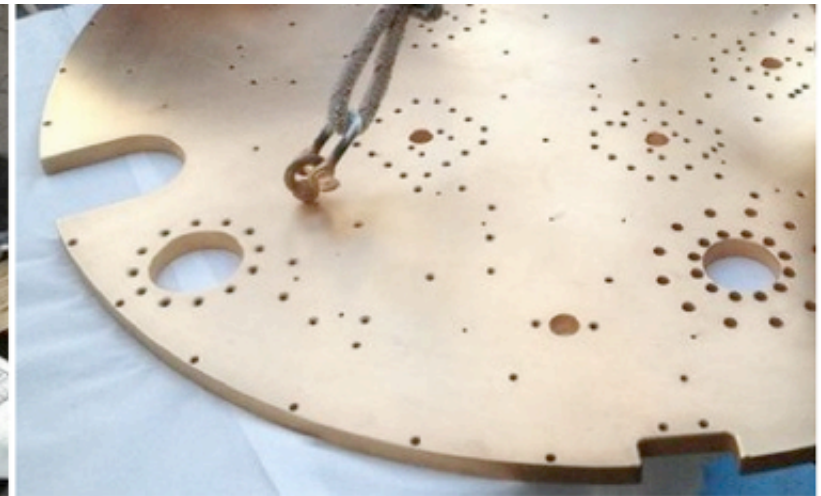


CUORE Cryostat



- 10 mK baseline temperature
 - 750 kg of crystals
 - Copper supporting structure
- ~20 tons at various low temperature
- Low background
 - Built with radio-pure materials
 - Roman lead shield from ancient shipwreck, $<4\text{mBq/kg } ^{210}\text{Pb}$
- Low vibrations
 - Separated suspension for the crystal tower and DR
- Minimal maintenance and dead time
 - Cryogen free DR

CUORE Cryostat



Cryostat Commissioning



- commissioning @LNGS in progress
- 3 outer vessels assembled
- cooled to 4K in April 2013

Dilution Unit



Lowest base temperature: 4.95 mK
Cooling power: $10 \mu\text{W}$ @ 12 mK



Dilution Unit



CUORE Status

Clean room & assembly line



Underground storage



Dilution Unit



300K vessel



- Hut and clean room: fully equipped
- Radon abatement system: operating
- Cryostat: in commissioning, successful 4K test
- Dilution unit: delivered, <5 mK reached
- Copper parts: cleaning proceeding, to be delivered by end of 2013
- Crystals: all (1063) delivered to LNGS underground storage
- NTD thermistors: all (1250) delivered
- Detector assembly line: operational, first four towers assembled
- CUORE-0 (single tower in Cuoricino cryostat): in operations

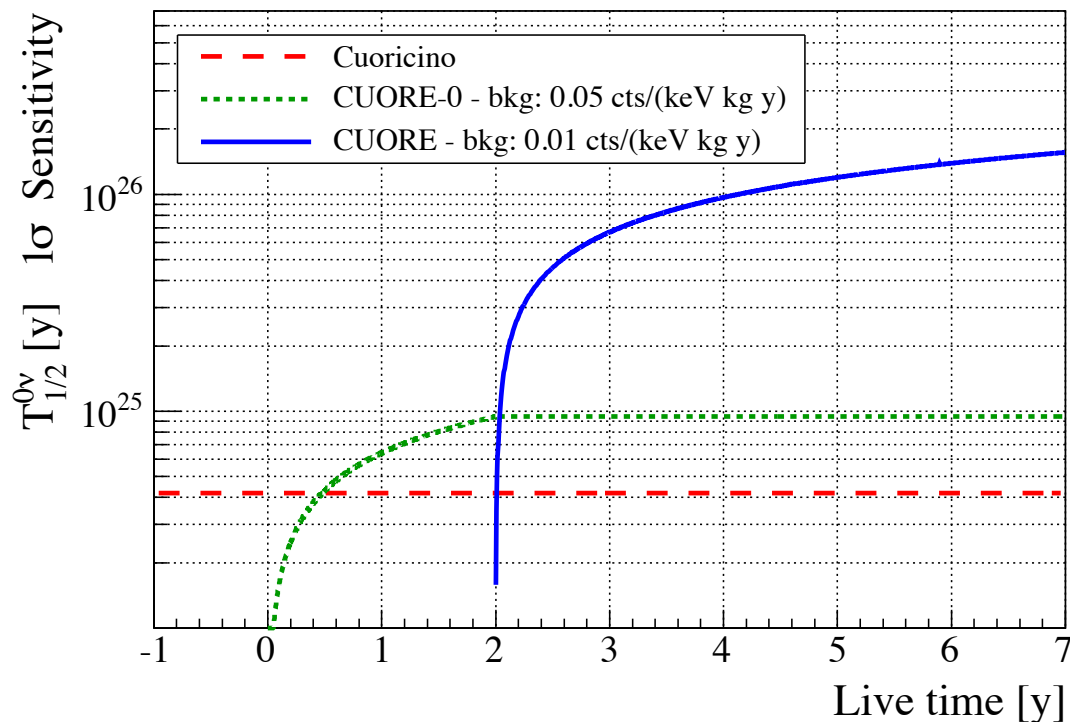
CUORE Sensitivity

5 year sensitivity

Setup	t (y)	b (cts/(keV kg y))	$\widehat{T}_{1/2}^{0\nu}(1\sigma)$ (y)	$m_{\beta\beta}$ (meV)			
				QRPA-F	QRPA-S	ISM	IBM
CUORE-0	2	0.05	9.4×10^{24}	170–310	190–320	310–390	200
	<i>zero-bkg. case at 68% C.L.:</i>			5.3×10^{25}	70–130	81–130	130–160
CUORE baseline	5	0.01	1.6×10^{26}	41–77	48–78	76–95	50
	<i>zero-bkg. case at 68% C.L.:</i>			2.5×10^{27}	10–19	12–19	19–24

Five year sensitivity based on detector resolution (5 keV FWHM), background, and matrix element spread

First tower (CUORE-0) to be assembled in Cuoricino cryostat in Spring 2012 and operated until the start of CUORE.



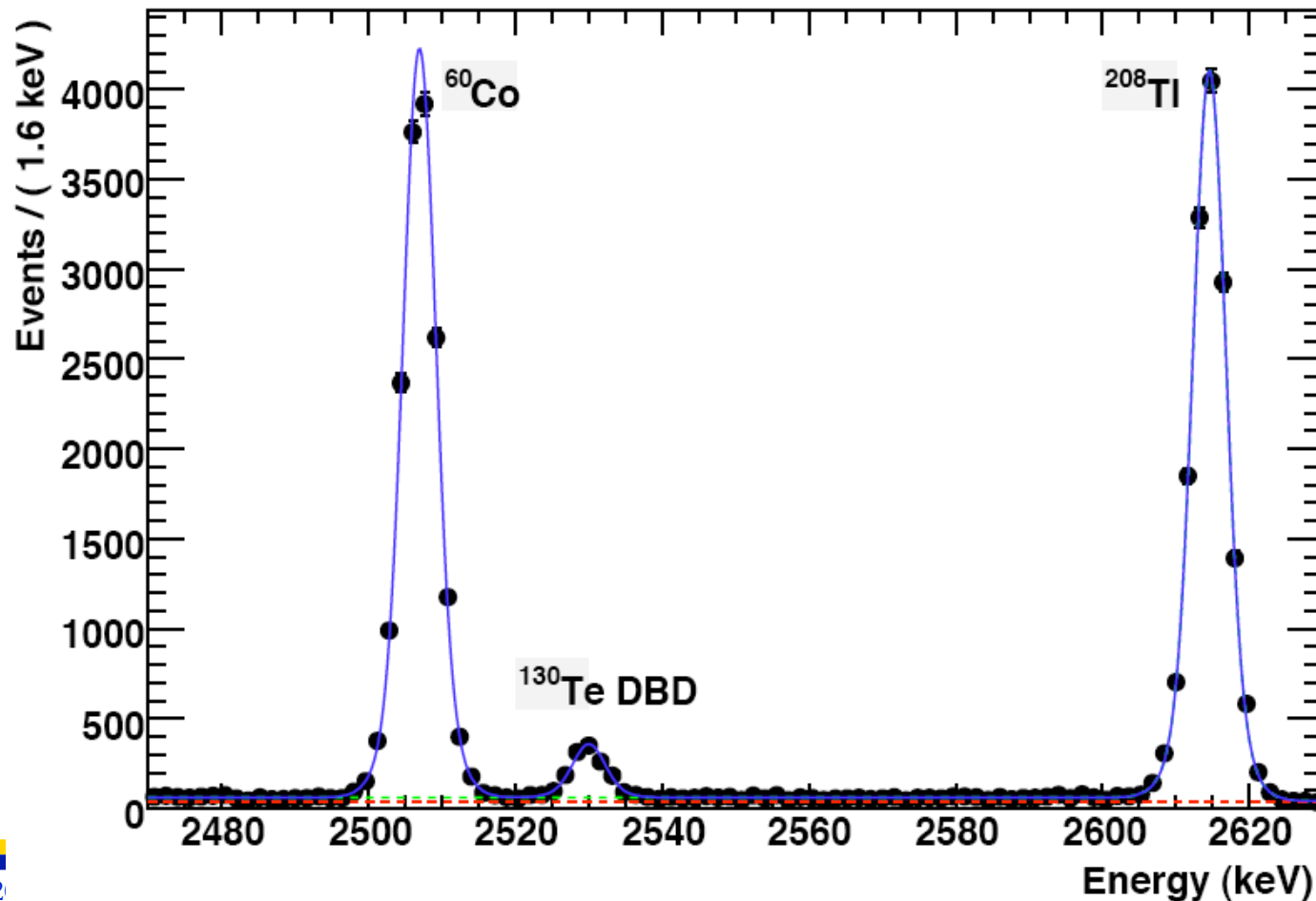
CUORE Sensitivity

Assume KKDC result: $T_{1/2} = 25 \times 10^{23}$ y (also near Cuoricino limit)

Background 0.01 c/keV/kg/year, 5 keV FWHM resolution, 5 years of running

Assume conservative scaling of Co and Tl peaks

Outcome of one possible experiment:



Beyond CUORE

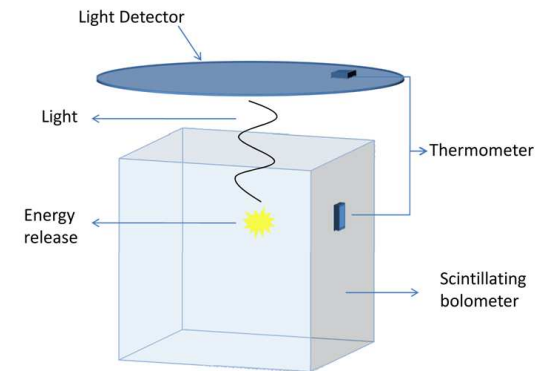
$$T_{1/2}^{0\nu}(n_{\sigma}) = \frac{4.17 \times 10^{26}}{n_{\sigma}} \left(\frac{a\varepsilon}{W} \right) \sqrt{\frac{Mt}{(1+\xi)b\delta(E)}}$$

- CUORE design is scalable to O(1 ton) detector
 - Relatively inexpensive isotopic enrichment of ^{130}Te
 - ☞ > 500 kg of ^{130}Te
 - ☞ A factor of 3 increase in a
 - Other DBD isotopes can also be used bolometrically
- Additional background suppression
 - Scintillating bolometers
 - Ionization measurements
 - Surface-sensitive bolometers
 - Pulse shape discrimination through non-equilibrium phonons
- Important direction for future R&D

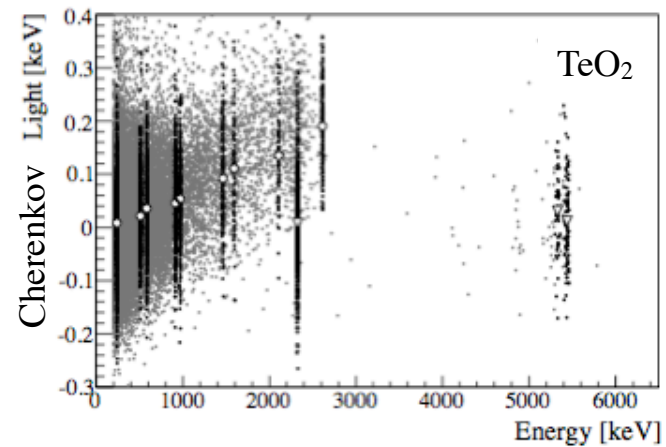
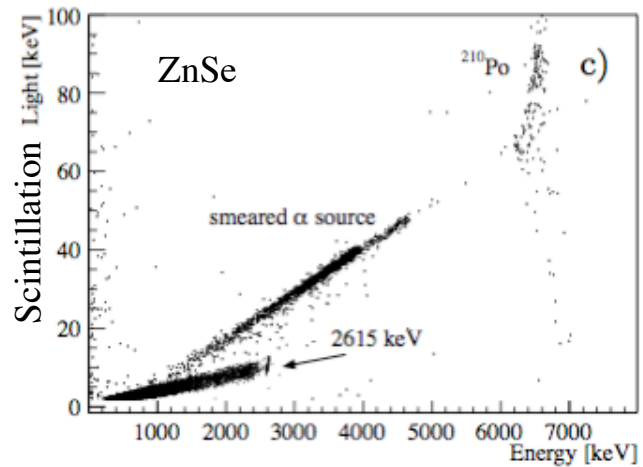
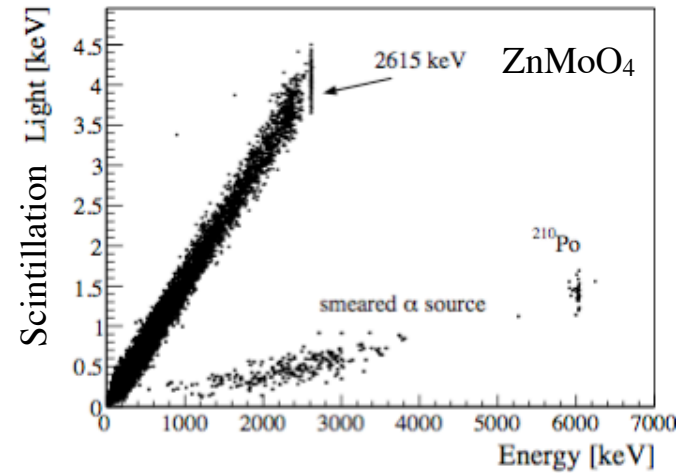
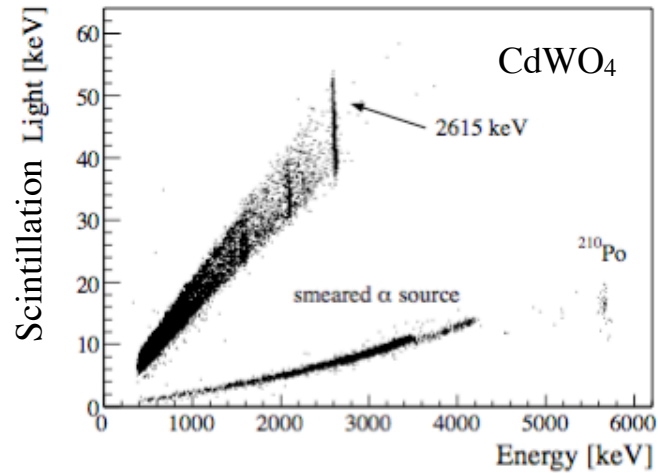
Beyond CUORE

$$T_{1/2}^{0\nu}(n_{\sigma}) = \frac{4.17 \times 10^{26}}{n_{\sigma}} \left(\frac{a\varepsilon}{W} \right) \sqrt{\frac{Mt}{(1+\xi)b\delta(E)}}$$

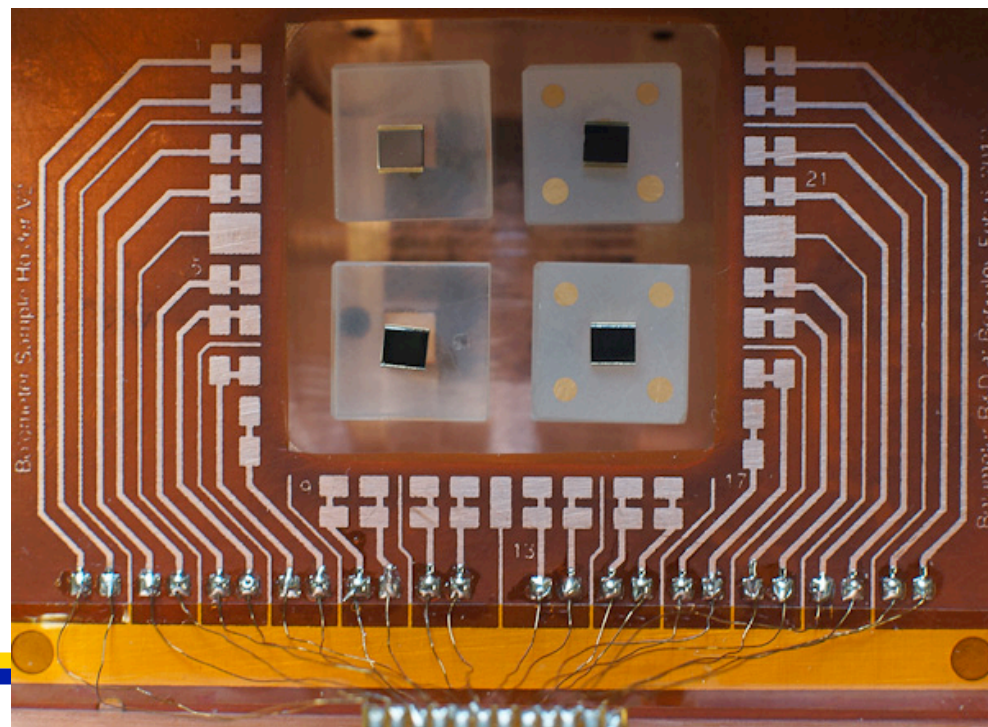
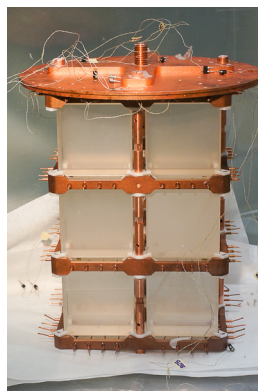
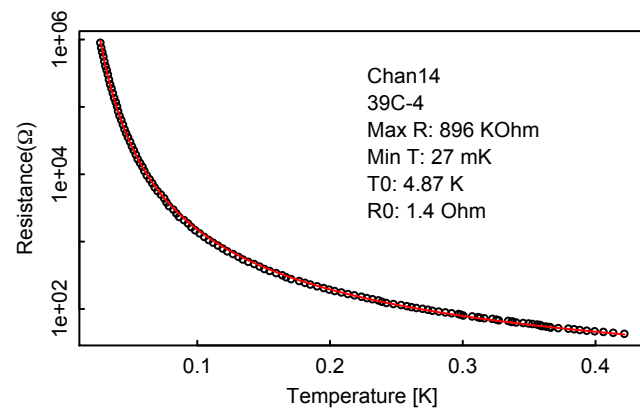
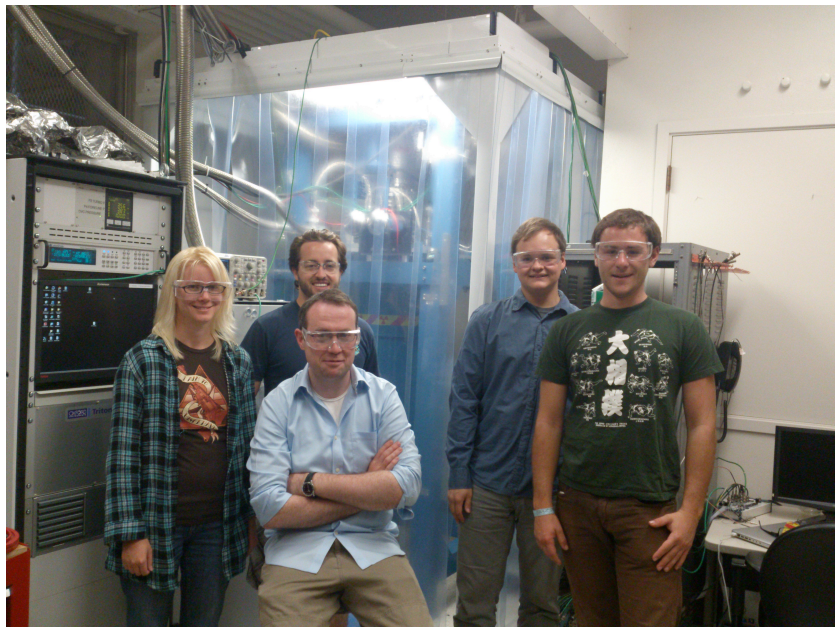
- CUORE design is scalable to O(1 ton) detector
 - Relatively inexpensive isotopic enrichment of ^{130}Te
 - ☞ 740 kg of ^{130}Te
 - ☞ A factor of 3 increase in isotope mass
 - Other DBD isotopes can also be used bolometrically
 - ☞ E.g. ZnSe with isotopically enriched ^{82}Se , ZnMoO_4 with enriched ^{100}Mo
- Active background suppression to reduce background in ROI to \sim zero
 - Energy resolution improvements (TES sensors)
 - Scintillating/Cherenkov bolometers or ionization
 - Surface-sensitive bolometers
 - Pulse shape discrimination through non-equilibrium phonons
- Important direction for future R&D
 - Efforts in the US and Italy underway; several techniques already demonstrated
 - Technology demonstration by 2015-2016: background rejection + CUORE ops



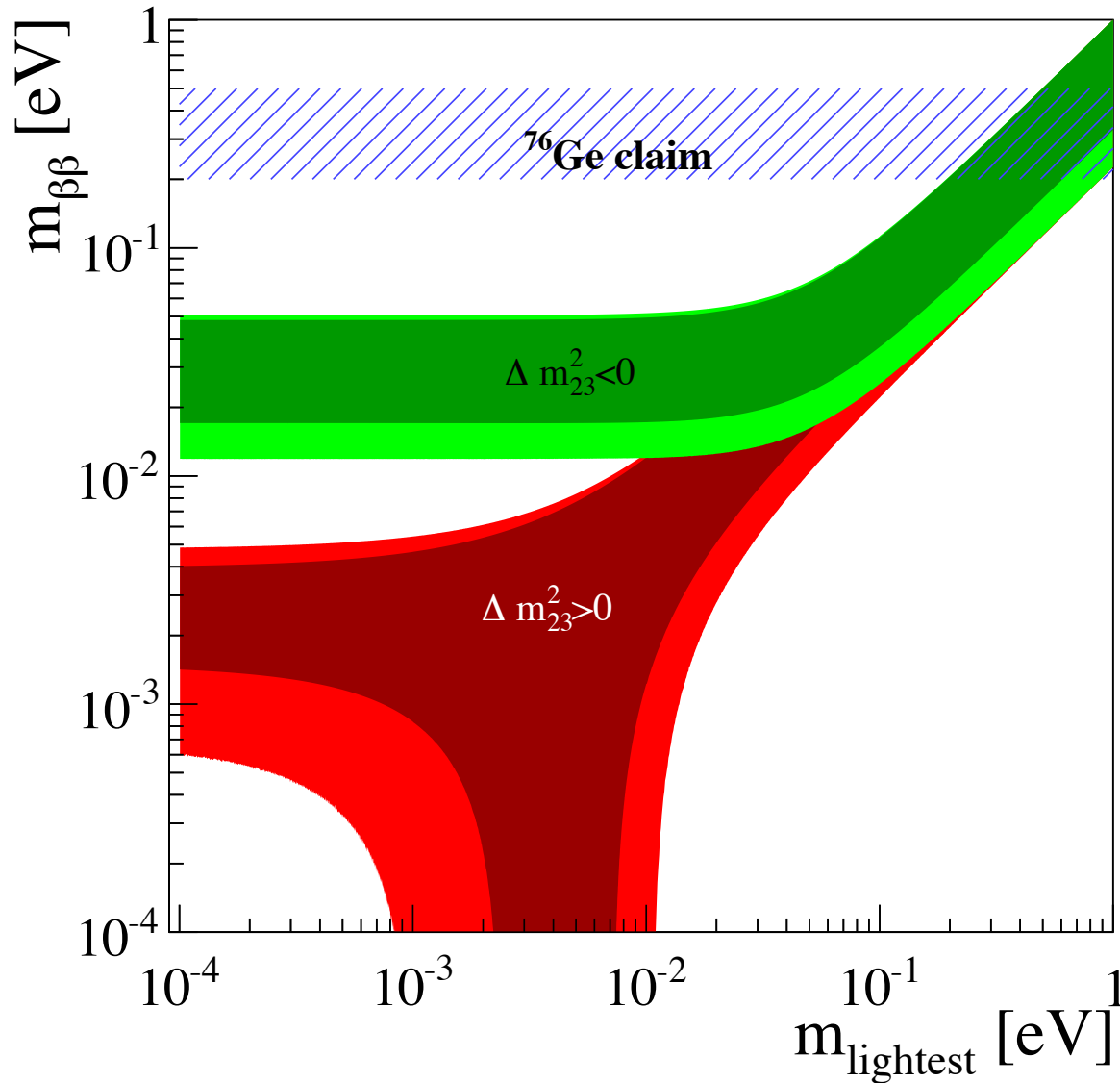
α/β Discrimination



Bolometric R&D @ Berkeley

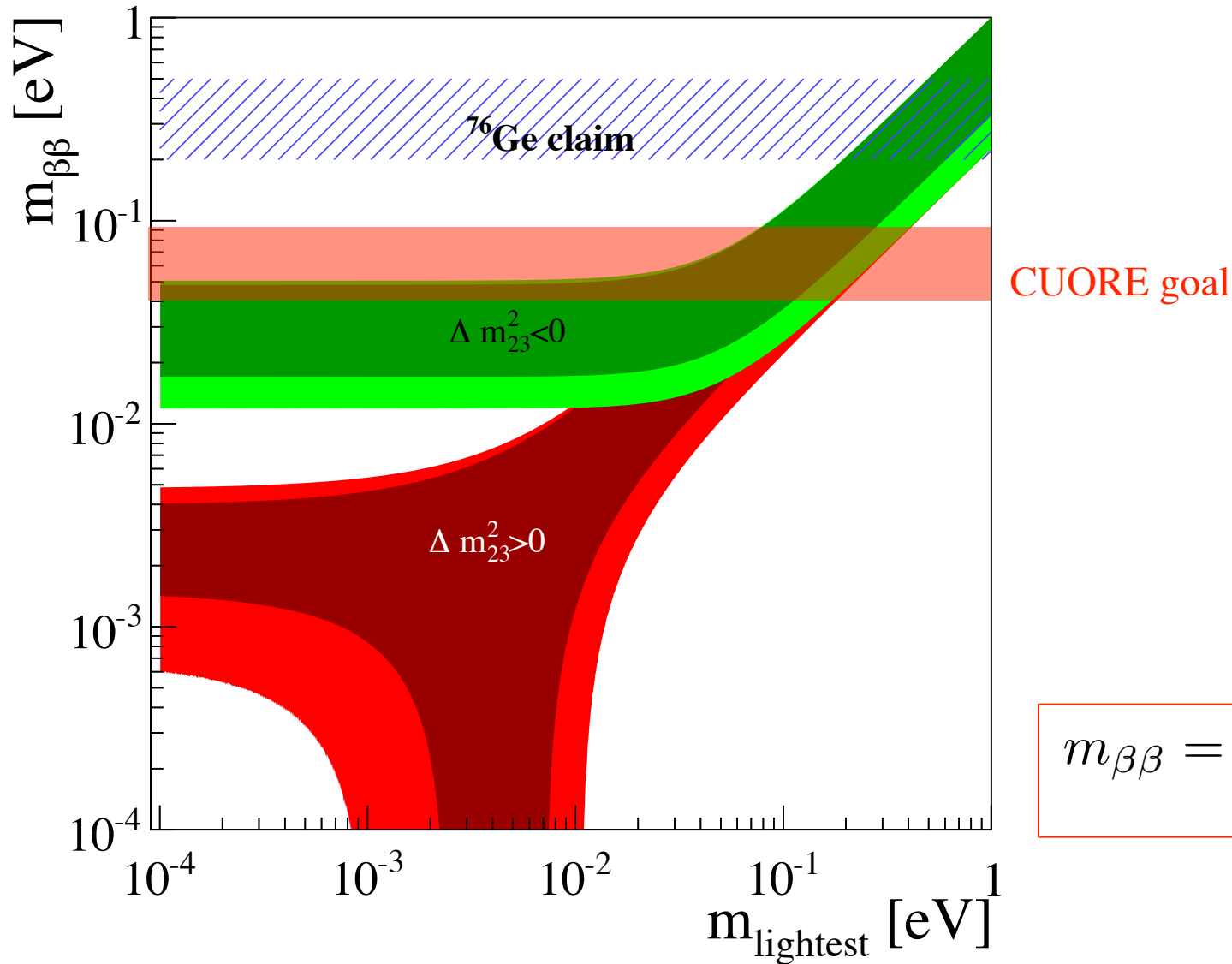


DBD and Neutrino Mass

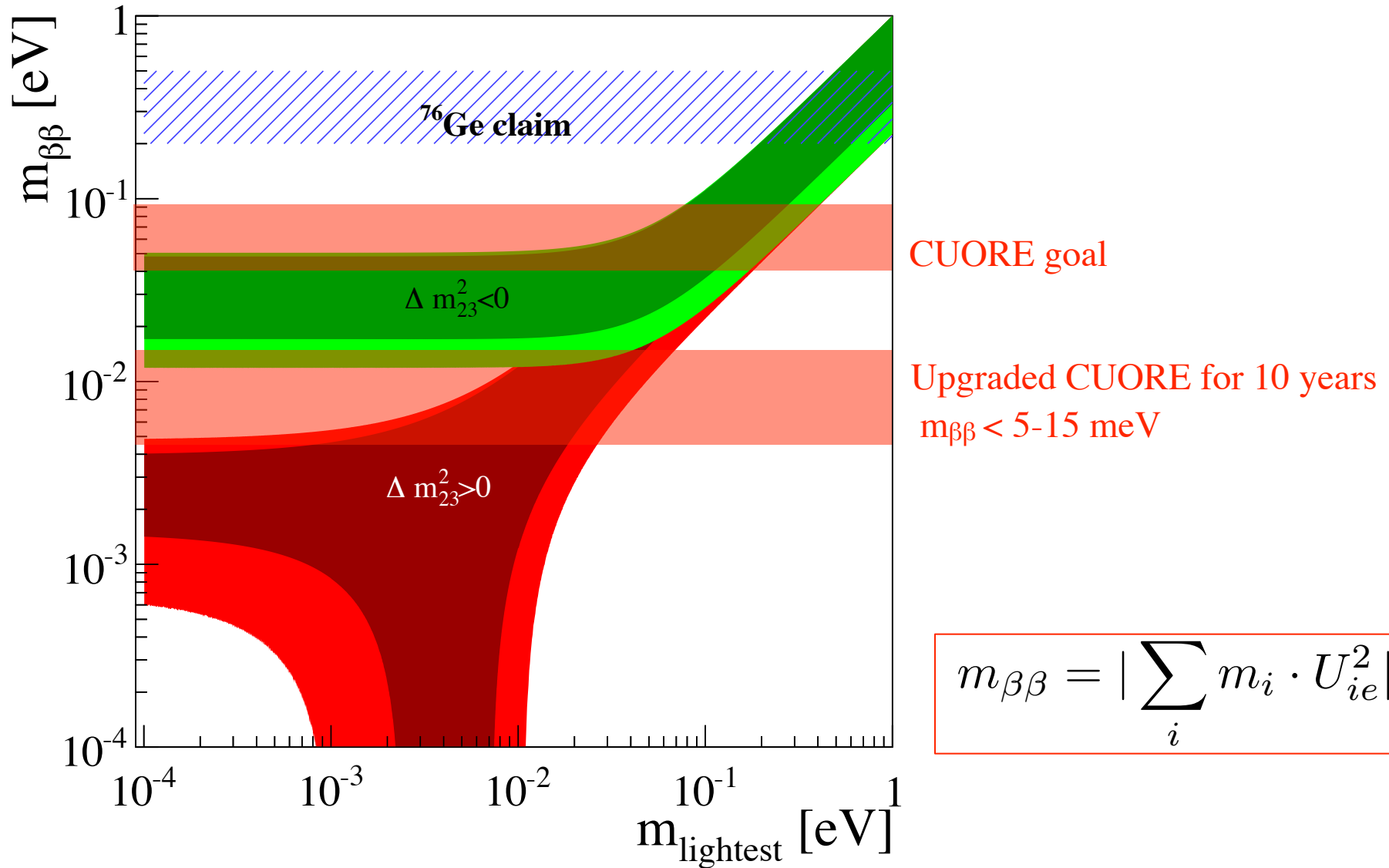


$$m_{\beta\beta} = \left| \sum_i m_i \cdot U_{ie}^2 \right|$$

DBD and Neutrino Mass



DBD and Neutrino Mass



Other Measurements with CUORE

- Reduction in the background levels, especially at low energy, make other physics measurements possible
 - Dark matter search a la DAMA
 - ☞ Quenching factor of $O(1)$ for bolometers
 - ☞ Look for annual modulation of detector rates
 - ☞ Requires low energy threshold (10 keV) and energy resolution of 1 keV at low energy
 - Solar axions through Bragg conversion
 - Supernova watch
 - Rare nuclear transitions

$0\nu\beta\beta$: one of the top priorities in neutrino physics

- Probe Majorana nature of neutrinos and the absolute scale of neutrino mass
 - Next generation experiments: probe inverted hierarchy
 - Multiple experiments and isotopes: complementary approaches and cross-checks
 - CUORE: one of the leading DBD experiments in near future; to start operations in 2015
- Stay tuned !



Backup

Background Analysis

- Detailed analysis of expected background contributions

- Geant4-based Monte Carlo: QSHIELDS & ARBY

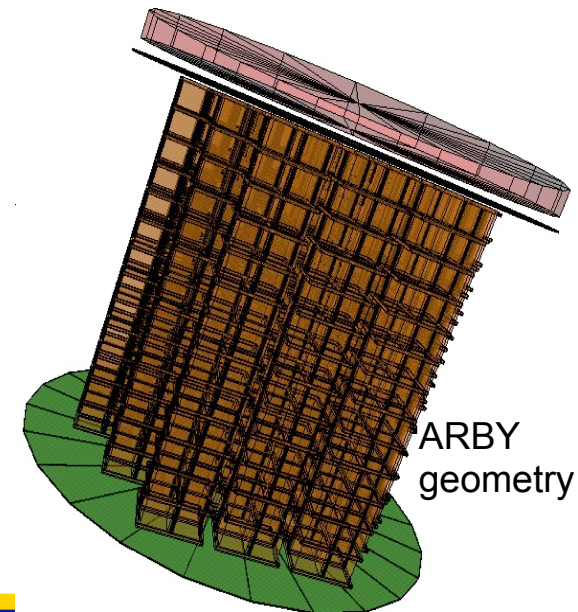
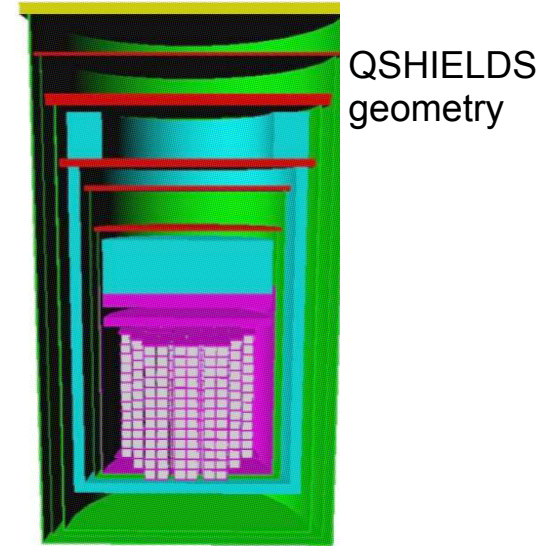
- Inputs based on background measurements

- ☞ Copper surface: TTT run

- ☞ Internal contamination in TeO_2 : CCVR runs

- ☞ Heaters and bonding wires: RAD test in Hall C

- ☞ Small parts: HPGe spectroscopy and NAA



Bulk Contaminations

Material	Sample	^{232}Th [Bq/kg]	^{238}U [Bq/kg]	Technique
TeO ₂ crystals	CUORE	$<8.4 \cdot 10^{-7}$	$<6.7 \cdot 10^{-7}$	bolometric (CCVR)
glue (Araldit Rapid)	CUORICINO	$<2.7 \cdot 10^{-3}$	$<8.2 \cdot 10^{-3}$	HPGe
PTFE spacers	CUORE	$<6.1 \cdot 10^{-6}$	$<2.2 \cdot 10^{-5}$	NAA
Au wires	CUORICINO	$<1.2 \cdot 10^{-1}$	$<9.8 \cdot 10^{-2}$	bolometric (RAD)
Si heaters	CUORE	$<3.3 \cdot 10^{-4}$	$<2.1 \cdot 10^{-3}$	bolometric (RAD)
NTD Ge thermistors	test sample	$<4.1 \cdot 10^{-3}$	$<1.2 \cdot 10^{-2}$	producer spec.
PEN cables	CUORE	$<1.0 \cdot 10^{-3}$	$<1.3 \cdot 10^{-3}$	NAA(Th)+HPGe(U)
polyethylene film	test sample	$<1.2 \cdot 10^{-3}$	$<1.4 \cdot 10^{-3}$	HPGe
wrapped polyethylene film	test sample	$<2.1 \cdot 10^{-1}$	$<1.6 \cdot 10^{-1}$	bolometric (T1)
NOSV Cu	CUORE	$<2.0 \cdot 10^{-6}$	$<6.5 \cdot 10^{-5}$	NAA(Th)+HPGe(U)
Roman Pb	CUORE	$<4.3 \cdot 10^{-5}$	$<4.6 \cdot 10^{-5}$	HPGe
OFE Cu	CUORE	$<6.4 \cdot 10^{-5}$	$<5.4 \cdot 10^{-5}$	HPGe
COMETA Pb	CUORE	$<1.2 \cdot 10^{-4}$	$<1.4 \cdot 10^{-4}$	HPGe
Stainless steel 300 K plate	CUORE	$<1.0 \cdot 10^{-2}$	$<5.0 \cdot 10^{-3}$	HPGe

All values are upper limits

Bulk Contaminations in ROI

Element	ROI rate from ^{232}Th [cnts/(keV·kg·y)]	ROI rate from ^{238}U [cnts/(keV·kg·y)]
TeO ₂ crystal bulk	$<1 \cdot 10^{-4}$	$<2 \cdot 10^{-6}$
glue (Araldit Rapid)*	$<2 \cdot 10^{-7}$	$<8 \cdot 10^{-7}$
PTFE*	$<4 \cdot 10^{-5}$	$<9 \cdot 10^{-5}$
Au wires*	$<1 \cdot 10^{-3}$	$<1 \cdot 10^{-3}$
Si heater*	$<5 \cdot 10^{-6}$	$<3 \cdot 10^{-5}$
Ge NTD thermistors	$<1 \cdot 10^{-4}$	$<8 \cdot 10^{-4}$
PEN cables	$<1 \cdot 10^{-7}$	$<9 \cdot 10^{-8}$
Cu columns and frames	$<2 \cdot 10^{-5}$	$<5 \cdot 10^{-4}$
Cu upper and lower plates	$<3 \cdot 10^{-6}$	$<4 \cdot 10^{-5}$
Cu wire-trays	$<2 \cdot 10^{-6}$	$<3 \cdot 10^{-5}$
Cu 10 mK shield	$<2 \cdot 10^{-5}$	$<1 \cdot 10^{-4}$

All values are upper limits

(*) Anti-coincidence cuts not included

Additionally, cosmogenic activation of TeO₂ ($^{110\text{m}}\text{Ag} + ^{110}\text{Ag}$) $< 10^{-3}$ c/(keV kg y)

Cryostat Backgrounds

CUORE ROI - BULK CONTRIBUTIONS IN THE FAR REGION

Element	Material	ROI rate [cnts/(keV·kg·y)]
Cu TSP	NOSV Cu	$<4 \cdot 10^{-5}$
Cu 50 mK shield	OFE Cu	$<6 \cdot 10^{-4}$
Cu 600 mK shield	OFE Cu	$<6 \cdot 10^{-4}$
Cu 4 K shield	OFE Cu	$<1 \cdot 10^{-4}$
Cu 40 K shield	OFE Cu	$<4 \cdot 10^{-5}$
Cu 300 K shield	OFE Cu	$<1 \cdot 10^{-4}$
Cu plates from 10 mK to 40 K	OFE Cu	$<2 \cdot 10^{-5}$
inner Pb vessel	Roman Pb	$<4 \cdot 10^{-3}$
Pb top disk	Cometa Pb	$<5 \cdot 10^{-5}$
Fe 300 K plate	stainless Steel	$<3 \cdot 10^{-4}$

Only ^{208}Tl simulated: conservative upper limit

Environmental Backgrounds

Source	Total	Anti-coincidence (global)	Anti-coincidence (near neighbors)
gamma	$<0.4 \times 10^{-3}$ (stats limited)	$<0.4 \times 10^{-3}$ (stats limited)	$<0.4 \times 10^{-3}$ (stats limited)
muon	$(17.3 \pm 0.3) \times 10^{-3}$	$(0.104 \pm 0.022) \times 10^{-3}$	$(1.9 \pm 0.5) \times 10^{-3}$
neutron	$(0.270 \pm 0.022) \times 10^{-3}$	negligible	negligible

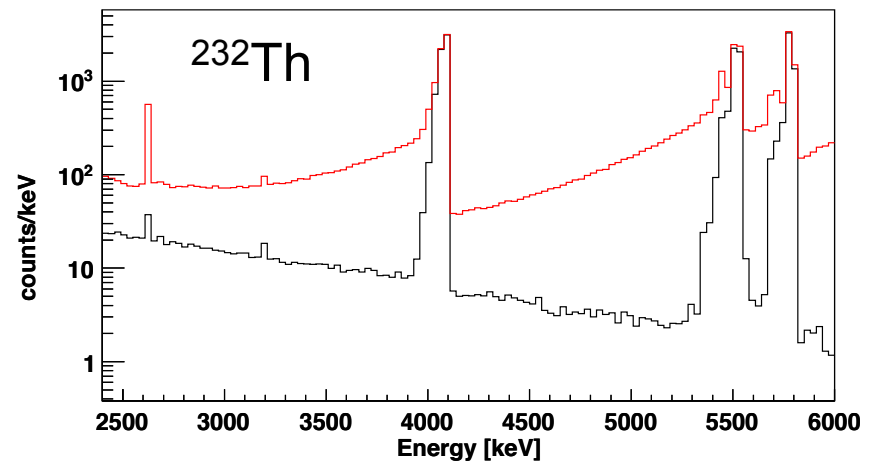
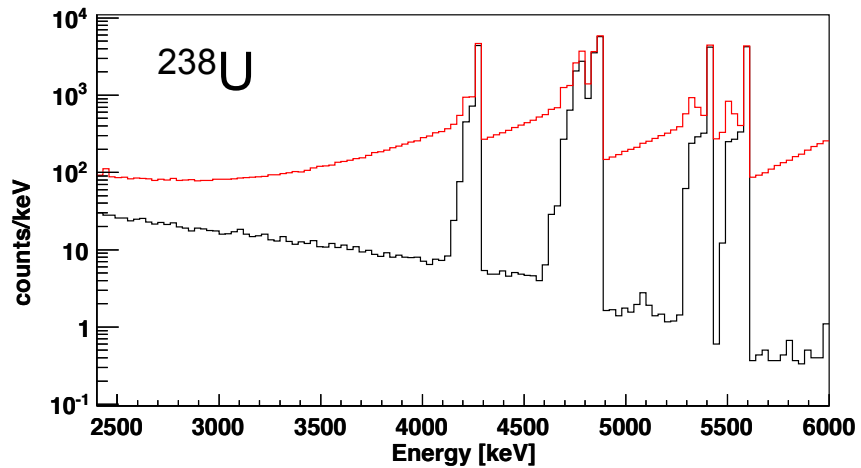
Neutron and muon backgrounds are cosmogenic, gamma backgrounds are from rock radioactivity. Upper limits are limited by MC statistics

Surface Backgrounds

Material	Sample	Depth [μm]	^{232}Th [Bq/cm 2]	^{238}U [Bq/cm 2]	^{210}Pb [Bq/cm 2]	Technique
TeO $_2$ crystals	CUORE	0.01	$<1.6 \cdot 10^{-9}$	$<6.3 \cdot 10^{-9}$	$<9.8 \cdot 10^{-7}$	bolometric (CCVR)
		0.2	$<2 \cdot 10^{-9}$	$<7.6 \cdot 10^{-9}$	$<2.2 \cdot 10^{-8}$	"
		1	$<1.9 \cdot 10^{-9}$	$<8.9 \cdot 10^{-9}$	$<9.2 \cdot 10^{-9}$	"
		5	$<1.0 \cdot 10^{-9}$	$<5.4 \cdot 10^{-9}$	$<5.6 \cdot 10^{-9}$	"
		10	$<8.3 \cdot 10^{-10}$	$<4.4 \cdot 10^{-9}$	$<4.9 \cdot 10^{-9}$	"
Copper	TECM	0.1-10	$<7 \cdot 10^{-8}$	$<7 \cdot 10^{-8}$	$<9 \cdot 10^{-7}$	bolometric (T3)
PEN cables	CUORE	0.1-30	$<4 \cdot 10^{-6}$	$<5 \cdot 10^{-6}$	$<3 \cdot 10^{-5}$	Si diode
PTFE spacers	CUORE	0.1-30	$<6 \cdot 10^{-7}$	$<5 \cdot 10^{-7}$	$<7 \cdot 10^{-6}$	bolometric (T1)
NTD Ge thermistors	test sample	0.1-10	$<8 \cdot 10^{-6}$	$<5 \cdot 10^{-6}$	$<4 \cdot 10^{-5}$	Si diode

Anti-Coincidence Cut

Effect of anti-coincidence cut on TeO_2 surface backgrounds



Surface Background: TTT Run

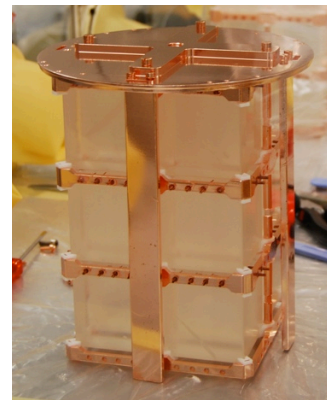
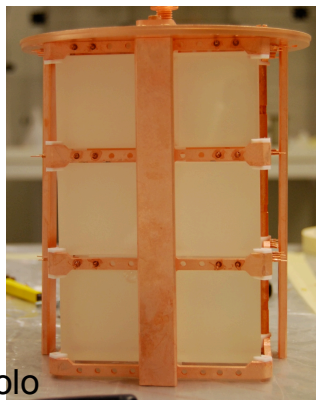
Dedicated run in Hall A: 9/2009-1/2010

3 towers with copper processed by different techniques

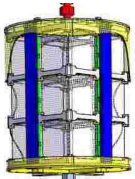
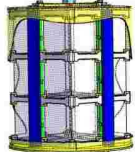
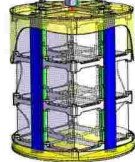
<p>T1 - Polyethylene</p> <p>Cleaning:</p> <ul style="list-style-type: none"> • Soap • $\text{H}_2\text{O}_2 + \text{H}_2\text{O} + \text{Citric acid}$ <p>Polyethylene: 7 layers</p>	<p>T2 - Gran Sasso Chemical New</p> <p>Cleaning:</p> <ul style="list-style-type: none"> • Soap • Electroerosion: 85% phosphoric acid, 5% butanol, 10% H_2O • Etching: Nitric acid • Passivation: $\text{H}_2\text{O}_2 + \text{H}_2\text{O} + \text{Citric acid}$ 	<p>T3 - Legnaro Complete Legnaro procedure - TECM</p> <p>Cleaning:</p> <ul style="list-style-type: none"> • Tumbling • Electropolishing • Chemical Etching • Magnetron (plasma)
--	--	--



From Paolo



TTT Results

TTT	Detector	3-4 MeV rate cnts / (keV kg y)	Sources
	T1 - copper wrapped with polyethylene film	0.052 +/- 0.008 with single-hit cut	TeO ₂ crystals (partially subtracted) PTFE spacers polyethylene film
	T2 - copper treated with an etching procedure	0.120 +/- 0.012 no coincidence cut	TeO ₂ crystals PTFE spacers copper
	T3 - copper treated with TECM procedure	0.072 +/- 0.008 no coincidence cut	TeO ₂ crystals PTFE spacers copper

Scaling to CUORE:

TECM process: rate < 0.017-0.035 c/(keV kg y) in ROI

Poly wrapping: rate < 0.013-0.025 c/(keV kg y) in ROI

Surface Contamination Summary

Element	ROI rate [cnts/(keV·kg·y)]	Notes
TeO ₂ crystal surface	$<4 \cdot 10^{-3}$	upper limit due to poor statistics
Cu - TECM cleaning	$<3 \cdot 10^{-2}$	no crystal background subtraction (T3 data)
Cu - polyethylene wrapping	$<2 \cdot 10^{-2}$	partial crystal background subtraction (T1 data)
PTFE	$<6 \cdot 10^{-2}$	new measurement in progress
PEN cables	$<1 \cdot 10^{-3}$	new measurement in progress

CUORE Background Budget

Region	Source	ROI rate cnts/(keV·kg·y)
Near	$^{110m}\text{Ag} + ^{110}\text{Ag}$ (half-life = 250 days) in TeO_2 crystals	$\sim 1 \cdot 10^{-3}$
Near	^{232}Th or ^{238}U in the Au bonding wires	$< 1 \cdot 10^{-3}$
Near	^{238}U in the NOSV Cu elements	$< 0.7 \cdot 10^{-3}$
Far	^{232}Th in the OFE Cu elements	$< 1.5 \cdot 10^{-3}$
Far	^{232}Th in the Roman lead shield	$< 4 \cdot 10^{-3}$
External	muon interaction	$\sim 1.8 \cdot 10^{-3}$
Near	TeO_2 crystals surface activity	$< 4 \cdot 10^{-3}$
Near	copper and/or PTFE surface activity	$< (2-6) \cdot 10^{-2}$

Scaling to CUORE-0

- Assume:
 - Similar surface contaminations as CUORE (Cu processed with LNL TECM technique)
 - Similar bulk TeO₂ and Cu contamination
 - Additional bulk contribution from Hall A cryostat shields from Cuoricino of 0.05 c/(keV kg y)
 - Resolution 5 keV FWHM
- Best case: bkg of 0.05 c/(keV kg y)
- Worst case: 0.11 c/(keV kg y)